



KONICA MINOLTA

bizhub C651i

bizhub C551i

bizhub C451i

Full Color Printer/Copier/Scanner

**bizhub
C651i/C551i/C451i
SPECIFICATION
& INSTALLATION GUIDE**
RETHINK IT



Giving Shape to Ideas

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bizhub C651i/C551i/C451i SPECIFICATIONS

TYPE	FULL COLOR PRINTER/COPIER SCANNER
Document Holder	Stationary (mirror scanning)
Photoconductor	OPC
Luminous Source	LED light-source illumination
Copying System	Laser electrostatic copy method
Developing System	Dry-2 component developing method
Resolution	Scanning: 600 x 600 dpi Printing: 1200 x 1200 dpi
Document Holder	Types: Sheets, books (2-page spreads), three-dimensional objects Size: Maximum 11" x 17" Weight: 4.5 lb.
Paper	Thin Paper (14 lb. to 15.5 lb.)* Plain Paper (16 lb. to 24 lb.) Plain Paper+ (24.25 lb. to 28 lb.) Thick Paper 1 (28.25 lb. to 32 lb.) Thick Paper 1+ (32.25 lb. to 41.75 lb.) Thick Paper 2 (42 lb. to 55.5 lb.) Thick Paper 3 (55.75 lb. to 68 lb.) Thick Paper 4 (68.25 lb. to 79.75 lb.)* Recycled Paper (16 lb. to 24 lb.) Special Paper (16 lb. to 24 lb.) Letterhead (16 lb. to 24 lb.) Color Paper (16 lb. to 24 lb.) 1-Sided Special Paper (16 lb. to 24 lb.) Banner Paper** (34 lb. to 55.5 lb.) OHP Transparencies**, envelopes***, label sheets**, tabs**, postcards** * Cannot be fed through the bypass tray. ** Can only be fed through the bypass tray; Monochrome copying/printing on transparencies is supported. *** Up to 10 envelopes can be fed from the Bypass Tray. Up to 70 envelopes can be fed from the 1st Tray.
Copy Sizes	1st Tray: 11" x 17" to 8.5" x 11", 5.5" x 8.5", 8" x 13", envelopes* 2nd Tray: 12.25" x 18" to 8.5" x 11", 5.5" x 8.5", 8" x 13"* Bypass Tray: 12" x 18" to 5.5" x 8.5", 12.25" x 18", 4" x 6", 8" x 13"*, Banner Paper * There are six Foolscap sizes: 220 x 330 mm (L), 8.5" x 13.5", 8.5" x 13" (L), 8.25" x 13 (L), 8.12" x 13.25" (L) and 8" x 13" (L). Any one of these sizes can be selected. For details, please consult with your authorized Konica Minolta Service representative.

bizhub C651i/C551i/C451i SPECIFICATIONS

DESCRIPTION	DESCRIPTION																																																								
Paper Tray Capacity	1 st Tray and 2 nd Tray: Thin Paper/Plain Paper/Recycled Paper/ Special Paper/Letterhead/Color Paper/ 1-Sided Special Paper: 500 sheets; Thick Paper 1/1+/2/3: 150 sheets; Envelopes: 70 (1st Tray only) Bypass Tray: Plain Paper/Recycled Paper/Special Paper/Letterhead/Color Paper/1-Sided Special Paper: 150 sheets; Thick Paper 1/1+/2/3/4/OHP Transparencies/Postcards/ Tabs: 20 sheets; Envelopes: 10; Banner Paper/Label Sheets: 10 sheets																																																								
Copy Exit Tray Capacity	Thin Paper: 100 sheets Plain Paper: 250 sheets Thick Paper: 10 sheets Overhead Projection Transparencies*: 1 sheet * Can only be fed through the bypass tray; Monochrome copying/printing on transparencies is supported. Color copying printing on transparencies is NOT supported.																																																								
Warm-Up Time	Color and B & W less than 13 seconds (at room temperature/73° F)																																																								
Image Loss Width	Leading edge: 0.166” Trailing edge: 0.118” Rear edge: 0.118” Front edge: 0.118”																																																								
First Copy	C651i: Color: 3.8 sec. or less B&W: 2.8 sec. or less C551i: Color: 4.3 sec. or less B&W: 3.3 sec. or less C451i: Color: 5.0 sec. or less B&W: 3.8 sec. or less																																																								
Print Speed* (Full Color/B & W) (Simplex/Duplex)	bizhub C651i: Plain paper: 65/65 sheets/min. Thick 1/Thick 1+/Thick 2/Thick 3/Thick 4: 27/30 sheets/min. bizhub C551i: Plain paper: 55/55 sheets/min. Thick 1/Thick 1+/Thick 2/Thick 3/Thick 4: 27/27 sheets/min. bizhub C451i: Plain paper: 45/45 sheets/min. Thick 1/Thick 1+/Thick 2/Thick 3/Thick 4: 23/23 sheets/min.																																																								
Print Speed (ppm)*	Color/B&W (single sided/plain paper): <table><tr><td>Size</td><td>C651i</td><td>C551i</td><td>C451i</td></tr><tr><td>11" x 17"</td><td>33</td><td>27</td><td>22</td></tr><tr><td>8.5" x 14"</td><td>37</td><td>31</td><td>25</td></tr><tr><td>8.5" x 11"P</td><td>65</td><td>55</td><td>45</td></tr><tr><td>8.5" x 11"L</td><td>47</td><td>40</td><td>33</td></tr><tr><td>5.5" x 8.5"L</td><td>65</td><td>55</td><td>45</td></tr><tr><td>8" x 13"L</td><td>37</td><td>31</td><td>25</td></tr></table> *Using 1st Tray Color/B&W (double sided/plain paper): <table><tr><td>Size</td><td>C651i</td><td>C551i</td><td>C451i</td></tr><tr><td>11" x 17"</td><td>33</td><td>27</td><td>22</td></tr><tr><td>8.5" x 14"</td><td>37</td><td>31</td><td>25</td></tr><tr><td>8.5" x 11"P</td><td>65</td><td>55</td><td>45</td></tr><tr><td>8.5" x 11"L</td><td>45</td><td>37</td><td>31</td></tr><tr><td>5.5" x 8.5"L</td><td>65</td><td>55</td><td>45</td></tr><tr><td>8" x 13"L</td><td>37</td><td>31</td><td>25</td></tr></table> *Using 1st Tray	Size	C651i	C551i	C451i	11" x 17"	33	27	22	8.5" x 14"	37	31	25	8.5" x 11"P	65	55	45	8.5" x 11"L	47	40	33	5.5" x 8.5"L	65	55	45	8" x 13"L	37	31	25	Size	C651i	C551i	C451i	11" x 17"	33	27	22	8.5" x 14"	37	31	25	8.5" x 11"P	65	55	45	8.5" x 11"L	45	37	31	5.5" x 8.5"L	65	55	45	8" x 13"L	37	31	25
Size	C651i	C551i	C451i																																																						
11" x 17"	33	27	22																																																						
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5.5" x 8.5"L	65	55	45																																																						
8" x 13"L	37	31	25																																																						
Magnification Ratios (Preset)	1.0 (full size: 1.00 ± 0.5% or less) Enlarge: 121.4%, 129.4%, 154.5%, 200% Reduce: 78.5%, 73.3%, 64.7%, 50.0% Minimal: 93% Stored Zoom Ratios: 3 “Minimal” zoom ratio (90% to 99.9%)																																																								

bizhub C651i/C551i/C451i SPECIFICATIONS

TYPE	PRINTER/COPIER/SCANNER
Multiple Copies	1 to 9,999 sheets
Density Control	Copy Density: Manual Density Adjustment (9 Levels) Background Density: Automatic and Manual Density Adjustments (9 levels)
Power Requirements	120V, 12 A, 60 Hz.
Power Consumption	1.6 kW or less
TEC Value	C651i: 8.10 kWh or less C551i: 5.60 kWh or less C451i: 3.80 kWh or less
Dimensions (with control panel)	24.2" (W) x 27.1" (D) x 47.5" (H)
Space requirements*	36.9" (W) x 52.9" (D) x 61.4" (H)
Memory	8 GB (Std.)
Solid State Drive	256 GB (Std.)
Weight	Approx. 220 lb.

* The indicated space requirements represent the space required to pull out the paper tray and the tray extension of the bypass tray and with the DSDf open.

DUTY CYCLE

bizhub C651i/C551i/C451i	C651i: Up to 300,000. C551i: Up to 250,000. C451i: Up to 200,000 Maximum monthly copy/print volume supported under standard vendor supplied service. Defines the upper end of the expected customer volume for the device. Customers should consider multiple machines if average monthly volume approaches duty cycle on continual basis.
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ENVIRONMENTAL REQUIREMENTS

TYPE	DESCRIPTION
Temperature	50° F to 86° F
Humidity	15% to 85%
Noise During Operation (when configured with compatible Finisher)	C651i: 75.0 dB/71.8dB C551i: 75.0/70.0dB C451i: 74.7/68.5 dB
Noise During Feeder Operation	C651i: 72.2 dB or less C551i: 70.8 dB or less C451i: 69.3 dB or less
Noise During Standby	32 dB or less
Ozone Emission	Color: 3.0 mg/h B & W: 1.5 mg/h

ELECTRICAL REQUIREMENTS

TYPE	DESCRIPTION
Line Options	Dedicated
Voltage	110 V/120 to 127V
Amperage	12A
Cycles	60Hz
NEMA Part No.	5-15R
Cord Length	6.6 ft.

NEMA Diagram for 5-15R

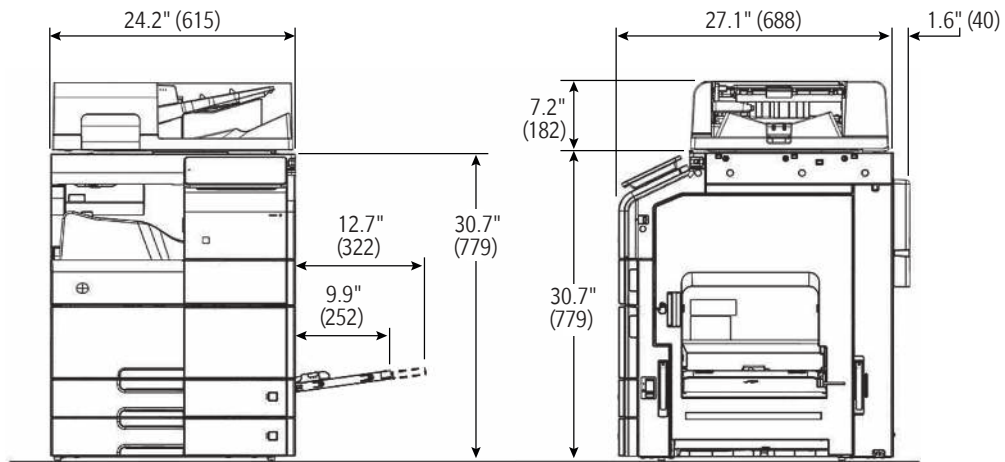


Note: The main electrical outlet must be located within 6.6 feet from the right rear corner of the bizhub C651i/C551i/C451i main unit.

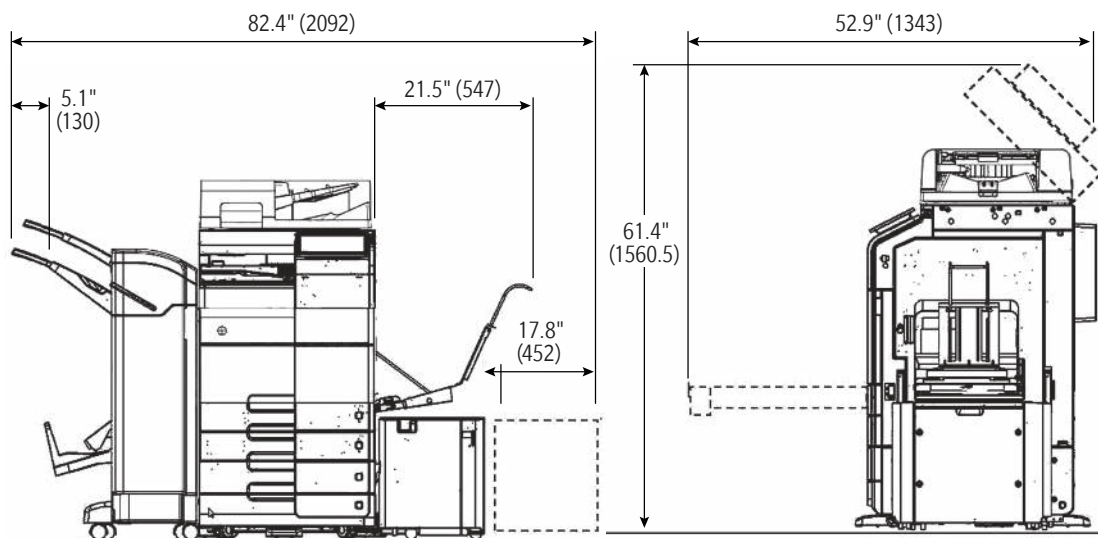
SAMPLE CONFIGURATION



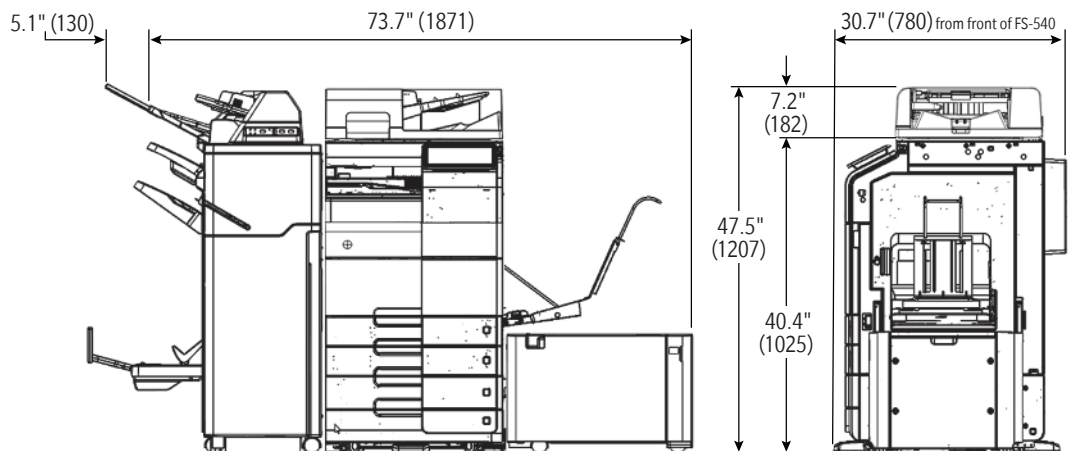
SPACE REQUIREMENTS



bizhub C651i/C551i/C451i



bizhub C651i/C551i/C451i + FS-539 + LU-302



bizhub C651i/C551i/C451i + LU-207 + FS-540

ACCESSORIES

AUTOMATIC DUPLEX UNIT (STANDARD)



Supported Paper Type	Thin Paper (14 lb. to 15.5 lb.) Plain Paper (16 lb. to 24 lb.) Plain Paper+ (24.25 lb. to 28 lb.) Thick Paper 1 (28.25 lb. to 32 lb.) Thick Paper 1+ (32.25 lb. to 41.75 lb.) Thick Paper 2 (42 lb. to 55.5 lb.) Thick Paper 3 (55.75 lb. to 68 lb.) Recycled Paper (16 lb. to 24 lb.) Special Paper (16 lb. to 24 lb.) Letterhead (16 lb. to 24 lb.) Color Paper (16 lb. to 24 lb.)
Supported Paper Size	12.25" x 18" to 5.5" x 8.5"; 4" x 6"; SRA3; 8" x 13"; Custom: (W) 3.9" to 12.625" x (L) 5.8" to 18"
Power Requirements	Supplied from main unit * There are six Foolscap sizes: 220 x 330 mm (L), 8.5" x 13.5", 8.5" x 13" (L), 8.25" x 13 (L), 8.12" x 13.25" (L) and 8" x 13" (L). Any one of these sizes can be selected. For details, please consult with your authorized Konica Minolta Service representative.

OC-511 (ORIGINAL COVER)



Type	Original Cover/Platen Cover
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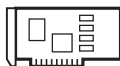
DF-713 DUAL SCANNER DOCUMENT FEEDER (STANDARD)



Type	Single Pass Duplex Document Feeder
Supported Paper Size	1-Sided/2-Sided Originals/Mixed Originals: 11" x 17"L to 5.5" x 8.5"P
Supported Paper Weight	Single-Sided/Double-Sided: 9.25 lb. bond to 44 lb. bond Mixed Original: 13.5 lb. bond to 34 lb. bond 1-Sided Thin Paper (9.25 lb. to 13.063 lb.) 1-Sided Plain Paper (13.25 lb. to 44 lb.) 2-Sided Plain Paper (13.25 lb. to 44 lb.) Mixed Original Plain Paper (13.25 lb. to 34 lb.)
Paper Capacity	Max. 300 sheets (21.25 lb.)(Single-Sided/Double-Sided Originals)
Scan Speed	140 images/min (one-sided @ 200 dpi) (B & W/Color) 280 images/min (double-sided @ 200 dpi) (B & W/Color) 120 images/min (one-sided @ 300 dpi) (B & W/Color) 240 images/min (double-sided @ 300 dpi) (B & W/Color) 80 images/min (one-sided @ 600 dpi) (B & W/Color) 160 images/min (double-sided @ 600 dpi) (B & W/Color)
Power Requirements	Supplied from main unit.
Max. Power Consumption	104.5 W or less
Dimensions (W x D x H)	24.2" x 20.1" x 7.0"
Weight	Approximately 33 lb.

ACCESSORIES

FK-514 FAX KIT

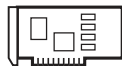


Number of Stored Pages	10,000 Pages (approx. 700 characters per page when 8.5" x 11" document is stored using fine resolution)
Number of Fax Lines	1 Fax Line (Standard); Add second FK-514 Fax Kit for dual line fax capabilities (Supports Fax Line 1 & 2); See FK-515 for Lines 3 & 4)
Communication	ECM/Super G3
Compatible Lines	PSTN, PBX
Scanning Line Density	Ultra Fine: 600 x 600 dpi Super Fine: 16 dot/mm x 15.4 line/mm, 400 x 400 dpi Fine: 8 dot/mm x 7.7 line/mm, 200 x 200 dpi Normal: 8 dot/mm x 3.85 line/mm
Modem Speed	2.4 kbps-33.6 kbps
Compression	MH/MR/MMR/JBIG
Scanning/(Sending) Paper Size	Original Glass: Max. 11" x 17" ADF: 11" x 39" (Normal, Fine, Super Fine) 11" x 17" (Ultra Fine, Manual TX)
Recording Paper Size	11" x 17" to 5.5" x 8.5"
Transmission Speed	Less than 2 sec. (A4, V.34, 33.6 Kbps, JBIG)
Scan Speed	2 sec. (Letter/Fine Mode)
Number of Abbr. Dial	2,000
Number of Program Dial	400
Number of Group Dial	100 (Up to 500 destinations per group)
Sequential Multiple	Max. 600 Station Transmission
Transmitting Functions	2-in-1 TX, Mixed Original, F-Code Transmission, Frame Erase Transmission, Sharpness, Header/Footer, Memory Transmission, Quick Memory Transmission, Timer Transmission, Incomplete Transmission Hold, Manual Transmission, Confidential Transmission, Password Transmission, Polling Transmission, Bulletin Function, Relay Transmission, Fax Forwarding Function, Overseas TX, V.34 OFF, ECM OFF
Receiving Functions	Duplex Print (RX), Manual Reception, Confidential Reception, Memory Reception, Polling Reception, Bulletin Function, Fax Forwarding (to any destination stored in the Address Book), TSI Routing (to any destination stored in the Address Book).



ACCESSORIES

FK-515 FAX KIT



Number of Stored Pages	10,000 Pages (including all Scan/Box/Printer/Fax Documents)
Number of Fax Lines	Add 1st FK-515 for 3rd Fax Line (Optional); Add 2nd FK-515 for 4th Fax Line (Optional); Must add two FK-514 Fax Kits first for single and dual line capabilities before you can add lines 3 and 4. FK-515 requires MK-742 Mount Kit (only one MK-742 Mount Kit required)
Communication	ECM/Super G3
Compatible Lines	PSTN, PBX
Scanning Line Density	Ultra Fine: 600 x 600 dpi Super Fine: 16 dot/mm x 15.4 lines/mm, 400 x 400 dpi Fine: 8 dot/mm x 7.7 lines/mm, 200 x 200 dpi Normal: 8 dot mm x 3.85 lines, 100 x 100 dpi
Modem Speed	2.4kbps-33.6kbps
Compression	MH/MR/MMR/JBIG
Scanning (Sending) Paper Size	Original Glass: Max. 11" x 17" ADF: 11" x 39" (Standard, Fine, Super Fine) 11" x 17" (Standard, Fine, Super Fine)
Recording Paper Size	11" x 17" to 5.5" x 8.5"
Transmission Speed	Less than 2 sec. (V.34, JBIG)
Scan Speed	1 sec. (Letter/Fine Mode)
Number of Abbr. Dial	2,000
Number of Program Dial	400
Number of Group Dial	100 (Up to 500 destinations per group)
Sequential Multiple Station Transmission	Max. 600 605 (500 Abbreviated Dials + 100 Manual Dials + 5 Manual Email Addresses)
Transmitting Functions	Mixed Original, F-Code Transmission, Frame Erase Transmission, Sharpness, Header/ Footer, Memory Transmission, Quick Memory Transmission, Timer Transmission, Incomplete Transmission Hold, Manual Transmission, Confidential Transmission, Password Transmission, Polling Transmission, Bulletin Function, Fax Forwarding Function, Overseas TX, V.34 OFF, ECM OFF
Receiving Functions	Duplex Print (RX), Manual Reception, Confidential Reception, Memory Reception, Polling Reception, Bulletin Function, Fax Forwarding (to any destination stored in the Address Book), TSI Routing (to any destination stored in the Address Book.)



ACCESSORIES

FS-540 STAPLE FINISHER* (100 SHEETS) *NOTE: INSTALLATION OF THE FS-540 OR FS-540SD REQUIRES THE RELAY UNIT THAT IS APPROPRIATE FOR THE ENGINE



Type	Staple Finisher with manual staple function
Supported Paper Types	Output Tray 1 and Output Tray 2: First Tray: 200 sheets/Second Tray: 3,000 sheets (14 lb. to 24 lb.) 1st Tray: Thin Paper: 200 sheets (14 lb. to 15 lb.) Plain Paper: 200 sheets (16 lb. to 24 lb.) Recycled Paper: 200 sheets (16 lb. to 24 lb.) Thick Paper (24.25 lb. to 79.75 lb.) 20 sheets OHP Transparency, Postcard, Envelope, Labels, Letterhead, Tabs: 20 sheets 2nd Tray - Group/Sort Mode: 3,000 sheets (8.5" x 11" or less); 1,500 sheets (8.5" x 14" or more); 500 sheets (5.5" x 8.5" or more) Thin Paper: 3,000 sheets (14 lb. to 15 lb., 8.5" x 11" or less) Plain Paper: 3,000 sheets (16 lb. to 24 lb., 8.5" x 11" or less) Recycled Paper: 3,000 sheets (15 lb. to 24 lb., 8.5" x 11" or less) Thick Paper: 20 sheets (24.188 lb. to 79.75 lb.) OHP Transparency, Postcard, Envelope, Labels, Letterhead, Tabs: 20 sheets 2nd Tray - Offset Group/Offset Sort Mode: 3,000 sheets (8.5" x 11"); 1,500 sheets (8.5" x 14"); 500 sheets (B5 or less) Plain Paper (14 lb. to 24 lb.) Recycled Paper (14 lb. to 24 lb.) Thick Paper (24.25 lb. to 79.75 lb.) 20 sheets Staple: Thin Paper (14 lb. to 15 lb.) Plain Paper (16 lb. to 24 lb.) Recycled Paper (15 lb. to 24 lb.)

8.5" x 11", A4 or less	2 to 9 sheets	200 Copies	8.5" x 14", B4 or more	2 to 9 sheets	100 Copies
	10 to 20 sheets	50 Copies		10 to 20 sheets	50 Copies
	21 to 30 sheets	30 Copies		21 to 30 sheets	30 Copies
	31 to 40 sheets	25 Copies		31 to 40 sheets	25 Copies
	41 to 50 sheets	20 Copies		41 to 50 sheets	20 Copies
	51 to 60 sheets	15 Copies		51 to 60 sheets	15 Copies
	61 to 100 sheets	10 Copies		61 to 100 sheets	10 Copies

ACCESSORIES

FS-540 STAPLE FINISHER (CON'T)

Supported Paper Sizes	Output Tray 1: 12.25" x 18"¹, 11" x 17"L to 5.5" x 8.5", 4" x 6", SRA3L Width: 3.5" to 12.60"; Length: 5.5" to 47.25" Output Tray 2: 12.25" x 18", 11" x 17"L to 7.25" to 10.5"L/P, SRA3L Width: 5.12" to 12.60"; Length: 5.50" to 18" ^{*1} 12.25" x 18" is 304.8 x 457.2 mm that is one-size larger than A3 Staple Settings: 11" x 17"L to 7.25" to 10.5" L/P
Mode	Non-Sort/Sort/Group/Sort Staple/Group Staple/Sort Punch/Group Punch/ Sort Staple Punch/Booklet/Center Fold/Tri-Fold, Offset Output, Staple Output and Punch Output supported via Tray 2 only. (Note: for Booklet Output, Center Fold Output and Tri-Fold Output, use the FS-539SD.)
Stacking Capacity	Output Tray 1: Plain Paper (21.25 lb.) 200 sheets (8.5" x 11"L/P, 7.25" x 10.5"L/P; 20 sheets (12" x 18"^{*1}, 8.5" x 14"L, 8" x 13"^{*2}) Index cards, wide paper and non-standard -size paper: 20 sheets Thick Paper, Transparency, Postcard (4" x 6"), Envelope, Label Sheets, Letterhead, Index paper (24 lb. to 79.5 lb.): 20 sheets. Output Tray 2: Plain Paper (21.25 lb.): 3,000 sheets (8.5" x 11"L/P) Thick Paper (24 lb. to 79.75 lb.): 20 sheets. ^{*1} 12" x 18" is 304.8 x 457.2 mm that is one-size larger than A3. ^{*2} There are six types of foolscaps: 8.5" x 13.5"L, 220 x 330 mm L, 8.5" x 13"L, 8.25" x 13"L, 8.125" x 13.25" and 8" x 13". Any one of these sizes is selectable. For details, contact your service representative.
Staple Mode	Thick Mode (24.188 lb. to 79.75 lb.) 2 sheets (Cover Mode) Staple: Plain Paper (17 to 21.25 lb.): 100 sheets; Center Staple and Fold: Plain Paper (17 to 21.25 lb.): 20 sheets; (21.25 to 24 lb.): 16 sheets; Corner Front/Back, Center 2-Point, Booklet: Maximum number of Stapled sheets: 100 sheets Thin Paper (14 lb. to 15.688 lb.) Plain Paper (16 lb. to 24 lb.) Recycled Paper (16 lb. to 24 lb.)
Manual Staple Mode	Media Weight: 14 to 55 lb. Stapling capacity: up to 50 sheets (24 lb. paper)
Available Options	PK-526 Punch Kit (2/3-Hole Punch), JS-602 Job Separator Tray (3rd Output Tray), PI-507 Post Inserter, ZU-609 Z-Fold Unit
Power Requirements	Supplied from Main Unit
Max. Power Consumption	140 W or less (when all applicable options are installed)
Dimensions (W x D x H)	24.5" (29.6") x 27.2" x 40.6"
	Numbers in parentheses () indicate the values applied when the tray is pulled output.
Weight Approx.	Approx. 104 lb.
Consumables	SK-704 Staples for FS-540

ACCESSORIES

FS-540SD* (COMBINATION OF FS-540 STAPLE FINISHER (SEE SPECS PAGE 9) AND INTEGRATED SADDLE STITCHER UNIT)



Supported Paper Weights	Thin/Plain Paper (14 lb. to 24 lb.) 20 or 19 Sheets + Thick (55.5 lb.) 1 Sheet																																								
Supported Paper Types	Center Staple: Plain Paper (14 lb. to 24 lb.) Half-Fold or Tri-Fold: Plain Paper (14 lb. to 24 lb.)																																								
Supported Paper Sizes	Center Staple & Fold, Half-Fold: 12.25" x 18"L, 11" x 17"L, 8.5" x 14"L, Letter L Tri-Fold: Letter L																																								
Number of Sheets that can be stacked into Output Tray 2	2,500 Sheets (Plain Paper, 20 lb., 8.5" x 11")																																								
Max. Number of Sheets that can be Center-Stapled	20 Sheets Plain Paper (14 lb. to 24 lb.) 19 Sheets Plain Paper (14 lb. to 24 lb.) + 1 Sheet Thick (55.5 lb.)																																								
Max. Number of Folded Sheets	Half-Fold: 5 Sheets Tri-Fold: 3 Sheets																																								
Number of Sheets that can be loaded into the Folding Output Tray	<table><tr><td colspan="3">Plain Paper 21.25 lb.</td></tr><tr><td rowspan="8">Center Folding</td><td colspan="2">When the length of the paper is 13" or more:</td></tr><tr><td>1 to 5 sheets stapled</td><td>35 sets</td></tr><tr><td>6 to 10 sheets stapled</td><td>30 sets</td></tr><tr><td>11 to 20 sheets stapled</td><td>15 sets</td></tr><tr><td colspan="2">When length of paper is 13" or less:</td></tr><tr><td>1 to 5 sheets stapled</td><td>35 sets</td></tr><tr><td>6 to 10 sheets stapled</td><td>25 sets</td></tr><tr><td>11 to 20 sheets stapled</td><td>15 sets</td></tr><tr><td rowspan="4">Half Fold</td><td colspan="2">When the length of the paper is 13" or more</td></tr><tr><td>1 to 5 sheets folded</td><td>35 sets</td></tr><tr><td colspan="2">When the length of paper is 13" or less:</td></tr><tr><td>1 to 5 sheets folded</td><td>35 sets</td></tr><tr><td>Tri Fold</td><td>1 sheet folded</td><td>50 sets</td></tr><tr><td></td><td>2 sheets folded</td><td>40 sets</td></tr><tr><td></td><td>3 sheets folded</td><td>30 sets</td></tr></table>			Plain Paper 21.25 lb.			Center Folding	When the length of the paper is 13" or more:		1 to 5 sheets stapled	35 sets	6 to 10 sheets stapled	30 sets	11 to 20 sheets stapled	15 sets	When length of paper is 13" or less:		1 to 5 sheets stapled	35 sets	6 to 10 sheets stapled	25 sets	11 to 20 sheets stapled	15 sets	Half Fold	When the length of the paper is 13" or more		1 to 5 sheets folded	35 sets	When the length of paper is 13" or less:		1 to 5 sheets folded	35 sets	Tri Fold	1 sheet folded	50 sets		2 sheets folded	40 sets		3 sheets folded	30 sets
Plain Paper 21.25 lb.																																									
Center Folding	When the length of the paper is 13" or more:																																								
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	1 to 5 sheets stapled	35 sets																																							
	6 to 10 sheets stapled	25 sets																																							
	11 to 20 sheets stapled	15 sets																																							
Half Fold	When the length of the paper is 13" or more																																								
	1 to 5 sheets folded	35 sets																																							
	When the length of paper is 13" or less:																																								
	1 to 5 sheets folded	35 sets																																							
Tri Fold	1 sheet folded	50 sets																																							
	2 sheets folded	40 sets																																							
	3 sheets folded	30 sets																																							
Dimensions (W x D x H)	25.0" (30.6") x 27.2" x 40.6" (number in parentheses indicate dimensions with tray extended)																																								
Weight	161.0 lb.																																								
Consumables	SK-602 Staples for FS-540 SD Saddle Stitch Unit only. SK-704 for other staple functions.																																								

* NOTE: The Saddle Stitcher is not available as a separate accessory. Please refer to engine specifications for additional paper size and weight limitations. Installation of the FS-540 SD requires the relay unit that is appropriate for the engine.

ACCESSORIES

JS-602 JOB SEPARATOR (3RD OUTPUT TRAY FOR FS-540)



Applicable	FS-540/FS-540 SD
Type	Output Tray 3
Feeding function	Group, Sort
Paper Type	Plain Paper (16 lb. bond to 24 lb. bond)
Paper Size	11" x 17"L to 5.5" x 8.5"L
Paper Capacity	Plain Paper (21.25 lb. bond): 8.5" x 11"L: 100 sheets Other than 8.5" x 11"L: 50 sheets
Dimensions	13.44" W x 21.13" D x 5.9" H
Weight	Approx. 4 lb.
NOTE: The JS-602 functions as a third output tray on the FS-540. When this tray is added, users can sort print, copy and fax output on three different trays. The JS-602 cannot be installed with the PI-507.	

PK-526 PUNCH KIT



Applicable	FS-540/FS-540 SD
Number of Holes	2 or 3 holes
Supported Paper Weights	Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. to 24 lb.), Thick Paper (24.25 lb. to 79.75 lb.)
Supported Paper Sizes	2-Hole Punch Setting: 11" x 17" to 5.5" x 8.5", 8" x 13" 3-Hole Punch Setting: 11" x 17" to 8.5" x 11", 7.25" x 10.5"
Power Requirements	Supplied from Finisher FS-539
Dimensions (W x D x H)	5.8" x 25.2" x 9.2"
Weight Approx.	Approx. 10 lb.



ACCESSORIES

PI-507 POST INSERTER



Applicable	FS-540/ FS-540 SD
Type	Post Inserter
Configuration	2 trays (upper and lower)
Cover Paper Type	Plain Paper (16 lb. bond to 24 lb. bond), Thick 24.25 lb. to 55.5 lb.
Cover Paper Size	Upper Tray 8.5" x 11"L/P, 7.25" x 10.5"L/P, 5.5" x 8.5"P Width: 7.19" to 12.25"; Length: 5.5" to 11.69" Lower Tray 12" x 18"L, 11" x 17"L, 8.5" x 14"L, 8.5" x 11"L/P, 7.25" x 10.5"L/P, 5.5" x 8.5"P Width: 7.19" to 12.25"; Length: 5.5" to 11.69"
Paper Capacity	Plain Paper (21.25 lb.): 200 sheets for each tray
Power Requirements	Supplied from Finisher FS-540
Dimensions (W x D x H)	20.2" x 25.0" x 8.7"
Weight	Approx. 28 lb.
.	Note: The PI-507 cannot be installed with the JS-602

ZU-609 Z-FOLDING UNIT



Applicable	FS-540/FS-540 SD
Type	Z-Fold Unit
Paper Type when Hole Punching is Selected	Plain Paper (15 lb. bond to 24 lb. bond)
Paper Size when Hole Punching is Selected	11" x 17"L - 5.5" x 8.5"L/P
Fold Type	Z-Fold
Paper Type when Z-Folding is Selected	Plain Paper (16 lb. bond - 24 lb. bond)
Paper Size when Z-Folding is Selected	11" x 17"L, 8.5" x 14"L
Power Requirements	Supplied from finisher FS-540
Dimensions* (W x D x H)	4.0" x 19.9" x 7.3" * The ZU-609 is installed inside the FS-540/FS-539SD
Weight Approx.	Approx. 10 lb.

ACCESSORIES

MK-742 MOUNT KIT



Type	Internal Component
Function	Required for installation of one or two FK-515 Fax Kit(s) for three or four fax lines. (Only one MK-742 required.)

FS-539 FLOOR FINISHER* (50 SHEETS) *NOTE: INSTALLATION OF THE FS-540 OR FS-540SD REQUIRES THE RELAY UNIT THAT IS APPROPRIATE FOR THE ENGINE



Type	Floor Finisher
Output Trays	Output Tray 1, Output Tray 2, Folding Output Tray (Top of RU unit)
Supported Paper Type	Output Tray 1 & Output Tray 2: Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Thick Paper 1/1+/2/3 (24.25 lb. bond to 79.75 lb. bond), OHP Transparencies, Postcards*, Envelopes*, Label Sheets*, Letterhead*, Tabs*, Banner Paper* Staple Settings: Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. bond to 23.94 lb. bond), Recycled Paper (16 lb. to 24 lb.), Thick Paper 1 (24.25 lb. bond to 32 lb. bond), Thick Paper 1+ (32.25 lb. to 41.75 lb.), Thick Paper 2 (42 lb. to 55.5 lb.) * Fed into Output Tray 1
Supported Paper Size	Output Tray 1: 12.25" x 18", 11" x 17" to 5.5" x 8.5"L/P Output Tray 2: Group/Sort: 12.25" x 18", 11" x 17", 5.5" to 8.5"L/P Offset Group/Offset Sort: 12.25" x 18", 11" x 17" to 5.5" to 8.5", SRA3 Width: 7.188" to 12.625"; Length 5.875" to 18" Staple: 11" x 17" to 7.25" x 10.5"L/P Width: 7.188" to 11.688"; Length 5.875" to 17" Folding Output Tray: 12.25" x 18", 11" x 17" to 5.5" x 8.5"L/P Width: 3.5" to 12.5"; Length 5.5" to 18"
Mode	Non-Sort, Sort, Group, Sort/Offset, Group/Offset, Sort and Staple



ACCESSORIES

FS-539 FLOOR FINISHER* (50 SHEETS) CONT

Stacking Capacity

Output Tray 1: Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. to 24 lb.): 200 sheets. Thick Paper (24.25 to 79.75 lb.), OHP Transparencies, Postcards, Envelopes or Label Sheets, Letterheads, Tabs: 20 sheets

Output Tray 2 – Group/Sort Mode: Plain Paper (16 lb. to 24 lb.): 3,000 sheets of 8.5" x 11" or smaller, or 1,500 sheets of 8.5" x 14" or larger; or 500 sheets of 5.5" x 8.5" or smaller.

Thick Paper (24.25 to 79.75 lb.), OHP Transparencies, Postcards, Envelopes, Labels, Letterheads, Tabs: 20 sheets

2nd Tray – Offset Group/Offset Sort:

3,000 sheets (8.5" x 11" or smaller); 1,500 sheets (8.5" x 14" or larger); 500 sheets (5.5" x 8.5" or larger)

Thin Paper (14 lb. to 15 lb.)

Plain Paper (16 lb. to 24 lb.)

Recycled Paper (16 lb. to 24 lb.)

Thick Paper (24.25 lb. to 79.75 lb.), OHP Transparencies, Postcard, Envelope, Label sheets, Letterhead, Tabs: 20 sheets

Staple

Thin Paper (14 lb. to 15 lb.): 50 sheets

Plain Paper (16 lb. to 24 lb.): 50 sheets

Recycled Paper (16 lb. to 24 lb.): 50 sheets

Thick Paper (24.25 lb. to 32 lb.): 30 sheets

Thick Paper 1+ (32.25 lb. to 41.75 lb.): 30 sheets

Thick Paper 2 (42 lb. to 55.5 lb.): 20 sheets

2–9 Sheets: 100 Sets

10–20 Sheets: 50 Sets

21–30 Sheets: 30 Sets

31–40 Sheets: 25 Sets

41–50 Sheets: 20 Sets

Folding Output Tray: 100 sheets

Thin Paper (14 lb. to 15.5 lb.)

Plain Paper (16 lb. to 24 lb.)

Recycled Paper (16 lb. to 24 lb.)

Thick Paper (24.25 lb. to 79.75 lb.): 20 sheets

Staple Mode	Paper Sizes: 8.5" x 11" to 11" x 17"; Corner, 2 Position (Side, Top)
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Manual Staple Mode	Media Weight: 14 to 55 lb.
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	Stapling capacity: up to 50 sheets (24 lb. paper)
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Available Options	PK-524 Punch Kit (2/3-hole Punch)
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Power Requirements	Supplied from Main Unit
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Max. Power Consumption	Less than 56 W
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Dimensions (W x D x H)	11.4" x 25.3" x 40.3" when tray is pulled out; 25.9" (W) when tray is not pulled out
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Weight Approx.	79 lb.
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Consumables	SK-602 Staples (5,000 Staples x 3)
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	*NOTE: FS-539 supports banner printing
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ACCESSORIES

FS-539SD FLOOR FINISHER* COMBINATION OF FS-539 (SEE SPECS LISTED ABOVE) AND SADDLE STITCH UNIT (SPECS LISTED BELOW)



Number of bins	1 Tray
Paper types	Thin Paper (14 lb. to 15 lb.), Plain Paper (15 to 24 lb.) Thick Paper 1/1+2 (24.25 to 55.5 lb.)* *Can only be used as a cover page.
Paper sizes	12.25" x 18"L, 11" x 17", 8.5" x 14" L, 8.5" x 11"
Number of Center Stapled or Half-Folded Sheets	Plain Paper (15 to 24 lb.) 1–3 Sheets: 20 Sets 4–10 Sheets: 10 Sets 11–20 Sheets: 5 Sets
Number of Tri-Folded Sheets (Letter Only)	1 Sheet: 30 Sets 2–3 Sheets: 10 Sets
Staple mode	Booklet, 2-point staple
Maximum staple sheet	20 sheets: (19 sheets/14 to 24 lb.) + (1 sheet/13 to 55.5 lb.)
Dimensions (W x D x H)	8.3" x 21.9" x 21.6"
Weight	53 lb.
Consumables	SK-602 (5,000 x 3 pkg/case)
Power requirements	Supplied from finisher * NOTE: The Saddle Stitcher is not available as a separate accessory. Please refer to engine specifications for additional Installation of the FS-539 requires the relay unit that is appropriate for the engine.

RU-513 RELAY UNIT (REQUIRED FOR FS-539, FS-539SD, FS-540 OR FS-540SD)



Type	Installed into the Main Body
Power Requirements	Supplied by Main Engine
Dimensions (W x D x H)	18.0" x 21.9" x 6.0"
Weight	Approx. 9 lb.

PK-524 PUNCH KIT (FOR FS-539/FS-539SD)



Applicable	FS-539/FS-539SD
Number of Holes	2 or 3 holes
Supported Paper Weights	Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. to 24 lb.) Thick Paper (24.25 lb. to 79.75 lb.)
Supported Paper Sizes	2-Hole Punch Setting: 11" x 17" to 5.5" x 8.5", 8" x 13" 3-Hole Punch Setting: 11" x 17" to 8.5" x 11", 7.25" x 10.5"
Power Requirements	Supplied from Finisher FS-539
Dimensions (W x D x H)	2.4" x 19.4" x 5.6"
Weight Approx.	Approx. 4 lb.

ACCESSORIES

FS-533 FINISHER (NOT COMPATIBLE WITH BIZHUB C651i)



Type	Inner Staple Finisher
Output Trays	Output Tray 1
Supported Paper Types	Group/Sort: Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Thick Paper (24.25 lb. bond to 79.75 lb. bond), OHP Transparencies, Postcards, Envelopes, Label Sheets, Letterhead, Tabs, Banner Paper. Offset Group, Offset Sort: Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Thick Paper (24.25 lb. bond to 79.75 lb. bond) Staple Settings: Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. bond to 23.94 lb. bond), Recycled Paper (16 lb. to 24 lb.), Thick Paper (24.25 lb. bond to 55.25 lb. bond)
Mode	Group, Sort, Offset Group, Offset Sort, Staple
Supported Paper Size	Group/Sort: 12.25" x 18"L, 11" x 17"L to 5.5" x 8.5"L/P, 4" x 6"L, SRA3L Width: 3.56" to 12.625"; Length: 5.5" to 47.25" Offset Group/Offset Sort: 12.25" x 18"L, 11" x 17"L, 8.5" x 11"L/P, 7.25" x 10.5"P Width: 8.25" to 11.69"; Length: 7.17" x 17" Staple: 11" x 17"L, 8.5" x 14"L, 8.5" x 11"L/P, 7.25" x 10.5"P Width: 8.25" to 11.69"; Length: 7.17" x 17"
Stacking Capacity	Group, Sort, Offset Group, Offset Sort: Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.): 500 sheets of 8.5" x 11" or smaller; or 250 sheets of 8.5" x 14" or larger Thick Paper (24.25 lb. bond to 79.75 lb. bond), OHP Transparencies, Postcards, Envelopes, Label Sheets, Letterhead, Tabs, Banner Paper: 10 sheets Staple: Thin Paper (14 lb. to 15 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.): 50 sheets of 8.5" x 11" or smaller; or 30 sheets of 8.5" x 14" or larger Thick Paper (24.25 lb. bond to 55.5 lb. bond): 2 sheets
Staple Mode	Corner Front / Back 2-point
Available Options	PK-519 Punch Kit (2-/3-hole Punch)
Power Requirements	Supplied from Main Unit
Max. Power Consumption	Less than 40W
Dimensions (W x D x H)	18.6" x 23" x 7.7"
Weight Approx.	26.5 lb.
Consumables	SK-602 Staples (5,000 Staples x 3)

MK-607 FAN KIT (bizhub C551i or C451i only)



Type	Installed into main body
Function	Required to install FS-533 on bizhub C551i, C451i
Power requirements	Supplied from main body

PK-519 PUNCH KIT (FOR FS-533 COMPATIBLE WITH BIZHUB C551i/C451i ONLY)



Applicable	Finisher FS-533
Number of holes	2 or 3 holes
Supported Paper Weight	Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. to 24 lb.), Thick paper (24.25 lb. bond to 79.75 lb. bond)
Supported Paper Size	2-hole Punch Setting: 11" x 17", 8.5" x 14", 8.5" x 11" 3-hole Punch Setting: 11" x 17", 8.5" x 11"
Power requirements	Supplied from Finisher FS-533
Dimensions (W x D x H)	4.3" x 19.0" x 8.0"
Weight Approx.	Approx. 7 lb.

ACCESSORIES

JS-508 JOB SEPARATOR TRAY



Output Tray Mode	Output Tray 1, Output Tray 2 Group, Sort, Offset Group*, Offset Sort* * Fed into Output Tray2
Supported Paper Types	Group/Sort: Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Thick Paper (24.25 lb. bond to 79.75 lb. bond), OHP Transparencies, Postcards*, Envelopes, Label Sheets, Letterhead, Tabs*, Banner Paper*. Offset Group, Offset Sort: Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Thick Paper (24.25 lb. bond to 79.75 lb. bond) * Fed into Output Tray 2
Supported Paper Size	Output Tray 1: 12.25" x 18"L, 11" x 17"L to 5.5" x 8.5"L/P, SRA3L Width: 3.56" to 12.625"; Length: 5.5" to 18" Output Tray 2: Group/Sort: 12.25" x 18"L, 11" x 17"L to 5.5" x 8.5"L/P, 4" x 6"L, SRA3L Width: 3.56" to 12.625"; Length: 5.5" to 47.25" Offset Group/Offset Sort: 11" x 17"L, to 7.25" x 10.5"L/P Width: 7.17" to 12.25"; Length: 5.8" to 18"
Stacking Capacity	Output Tray 1: Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.): 100 sheets Output Tray 2: Group/Sort: Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.): 150 sheets; Thick Paper (24.25 lb. bond to 79.75 lb. bond), Transparency, Postcard, Label sheets: 20 Sheets; Envelope: 10 Sheets; Banner Paper: 1 Sheet Offset Group/Offset Sort: Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.): 150 sheets; Thick Paper (24.25 lb. bond to 79.75 lb. bond): Not specified
Power Requirements	Supplied from Main Unit
Max. Power Consumption	Less than 24W
Dimensions (W x D x H)	19.4" x 18.5" x 8.9"
Weight Approx.	3.0 lb.

OT-513 OUTPUT TRAY



Number of Bins	Exit Tray (1)
Paper Capacity	250 Sheets NOTE: OT-513 supports banner printing when installed on 650i/550i/450i

PC-116 PAPER FEED CABINET



Type	1 x 500 sheet universal drawer + storage
Supported Paper Types	Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Single Side Only Paper (16 lb. bond to 24 lb. bond), Special Paper (16 lb. bond to 24 lb. bond), Letterhead (16 lb. bond to 24 lb. bond), Colored Paper (16 lb. bond to 24 lb. bond), Thick Paper 1 (24.25 lb. bond to 32 lb. bond), Thick Paper 1+ (32.25 lb. bond to 41.75 lb. bond), Thick Paper 2 (42 lb. bond to 55.5 lb. bond), Thick Paper 3 (55.75 lb. bond to 68 lb. bond)
Supported Paper Size	11" x 17" (L) to 8.5" x 11" (L/P), 5.5" x 8.5" (L), 8" x 13" (L)* * There are six Foolscap sizes: 220 x 330 mm, 8.5" x 13.5", 8.5" x 13", 8.25" x 13, 8.12" x 13.25" and 8" x 13". Only one of these sizes can be selected. For details, please consult with your authorized Konica Minolta Service representative.
Paper Capacity	Tray 3: Thin paper, Plain paper, Recycled paper, 1-sided Special paper, Special paper, Letterhead, Colored paper: 500 sheets, Thick 1, Thick 1+, Thick 2, Thick 3: 150 sheets
Power Requirements	Supplied from Main Unit
Max. Power Consumption	Less than 15W
Dimensions (W x D x H)	24.2" x 25.7" x 11.6"
Weight Approx.	49 lb.

ACCESSORIES

PC-216 PAPER FEED CABINET



Type	2 x 500 sheet universal drawers
Supported Paper Types	Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Single Side Only Paper (16 lb. bond to 24 lb. bond), Special Paper (16 lb. bond to 24 lb. bond), Letterhead (16 lb. bond to 24 lb. bond), Colored Paper (16 lb. bond to 24 lb. bond), Thick Paper 1 (24.25 lb. bond to 32 lb. bond), Thick Paper 1+ (32.25 lb. bond to 41.75 lb. bond), Thick Paper 2 (42 lb. bond to 55.5 lb. bond), Thick Paper 3 (55.75 lb. bond to 68 lb. bond)
Supported Paper Size	11" x 17" (L) to 8.5" x 11" (L/P), 5.5" x 8.5" (L), 8" x 13" (L)* * There are six Foolscap sizes: 220 x 330 mm (L), 8.5" x 13.5", 8.5" x 13" (L), 8.25" x 13" (L), 8.12" x 13.25" (L) and 8" x 13" (L). Any one of these sizes can be selected. For details, please consult with your authorized Konica Minolta Service representative.
Paper Capacity	Tray 3: Thin paper, Plain paper, Recycled paper, 1-sided Special paper, Special paper, Letterhead, Colored paper: 500 sheets, Thick 1, Thick 1+, Thick 2, Thick 3: 150 sheets Tray 4: Thin paper, Plain paper, Recycled paper, 1-sided Special paper, Special paper, Letterhead, Colored paper: 500 sheets, Thick 1, Thick 1+, Thick 2, Thick 3: 150 sheets
Power Requirements	Supplied from Main Unit
Max. Power Consumption	Less than 15W
Dimensions (W x D x H)	24.2" x 25.7" x 11.6"
Weight Approx.	53 lb.

PC-416 PAPER FEED CABINET



Type	Large Capacity Cassette
Supported Paper Types	Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Single Side Only Paper (16 lb. bond to 24 lb. bond), Special Paper (16 lb. bond to 24 lb. bond), Letterhead (16 lb. bond to 24 lb. bond), Colored Paper (16 lb. bond to 24 lb. bond), Thick Paper 1 (24.25 lb. bond to 32 lb. bond), Thick Paper 1+ (32.25 lb. bond to 41.75 lb. bond), Thick Paper 2 (42 lb. bond to 55.5 lb. bond), Thick Paper 3 (55.75 lb. bond to 68 lb. bond)
Supported Paper Size	8.5" x 11"P
Paper Capacity	Thin paper, Plain paper, Recycled paper, 1-sided Special paper, Special paper, Letterhead, Colored paper: 2,500 sheets; Thick 1, Thick 1+, Thick 2, Thick 3: 1,000 sheets
Power Requirements	Supplied from Main Unit
Max. Power Consumption	Less than 45W
Dimensions (W x D x H)	24.2" x 25.7" x 11.6"
Weight Approx.	51 lb.

PC-417 PAPER FEED CABINET



Type	Large Capacity Cassette
Supported Paper Types	Thin Paper (14 lb. to 15.5 lb.), Plain Paper (16 lb. bond to 24 lb. bond), Recycled Paper (16 lb. to 24 lb.), Single Side Only Paper (16 lb. bond to 24 lb. bond), Special Paper (16 lb. bond to 24 lb. bond), Letterhead (16 lb. bond to 24 lb. bond), Colored Paper (16 lb. bond to 24 lb. bond), Thick Paper 1 (24.25 lb. bond to 32 lb. bond), Thick Paper 1+ (32.25 lb. bond to 41.75 lb. bond), Thick Paper 2 (42 lb. bond to 55.5 lb. bond), Thick Paper 3 (55.75 lb. bond to 68 lb. bond)
Supported Paper Size	8.5" x 11"P, 5.5" x 8.5"
Paper Capacity	Thin paper, Plain paper, Recycled paper, Special paper, Letterhead, Colored paper: 2,500 sheets; Thick 1, Thick 1+, Thick 2, Thick 3: 1,000 sheets
Power Requirements	Supplied from Main Unit
Max. Power Consumption	Approx. 26W
Dimensions (W x D x H)	24.2" x 27.1" x 12.0"
Weight Approx.	Approx. 95 lb.

ACCESSORIES

DK-516 COPY DESK



Type	Storage drawer only
Function	Stores printing materials such as paper or toner. Required when additional paper drawers are not installed, to bring the device to operational height
Dimensions (W x D x H)	24.2" x 25.7" x 11.6"
Weight Approx.	Approx. 46 lb.



ACCESSORIES

LU-207 LARGE CAPACITY UNIT



Type	Large capacity cassette
Supported Paper Type	Thin Paper (14 lb. to 15 lb.) Plain Paper (16 lb. to 24 lb.) Thick Paper 1 (24.25 lb. to 32 lb.) Thick Paper 1+ (32.25 lb. to 41.75 lb.) Thick Paper 2 (42 lb. to 55.5 lb.) Thick Paper 3 (55.75 lb. to 68 lb.)
Supported Paper	12" x 18", 11" x 17", 8.5" x 14", 8.5" x 11", SRA3
Paper Capacity	Plain Paper: 2,500 sheets (21.25 lb.) Thick 1: 2,000 sheets; Thick 1+: 1,450 sheets; Thick 2: 1,250 sheets; Thick 3: 1,000 sheets
Power Requirements	Supplied from main unit
Max. Power Consumption	22 W or less
Dimensions (W x D x H)	24.8" x 21.9" x 15.9"
Weight Approx.	Approx. 55 lb.
* The maximum number of loadable sheets for each paper size is 2,500 sheets for 21.25 lb. paper or 2,750 sheets for 17 lb. paper.	

LU-302 LARGE CAPACITY UNIT



Type	Large capacity cassette
Supported Paper Type	Thin Paper (14 lb. to 15.688 lb.) Plain Paper (16 lb. bond to 24 lb. bond) Thick Paper 1 (24.25 lb. bond to 32 lb. bond) Thick Paper 1+ (32.25 lb. bond to 41.75 lb. bond) Thick Paper 2 (42 lb. bond to 55.5 lb. bond) Thick Paper 3 (55.75 lb. bond to 68 lb. bond)
Supported Paper	8.5" x 11", A4
Paper Capacity	Plain Paper: 3,000 sheets Thick Paper 1: 2,500 sheets (24.25 lb. bond to 32 lb. bond) Thick Paper 1+: 1,750 sheets (32.25 lb. bond to 41.75 lb. bond) Thick Paper 2: 1,550 sheets (42 lb. bond to 55.5 lb. bond) Thick Paper 3: 1,300 sheets (55.75 lb. bond to 68 lb. bond)
Power Requirements	Supplied from main unit
Max. Power Consumption	22 W or less
Dimensions (W x D x H)	14.1" x 21.9" x 15.9"
Weight Approx.	Approx. 40 lb.

KP-102 10-KEY PAD



Type	10-Key Pad
Function	Provides hard keys for entering numerical values and supports Voice Guidance function available with optional LK-104 v3 i-Option License Kit. Meets Section 508 Accessibility requirements.

EXTERNAL KEYBOARD



Type	QWERTY Keyboard
Function	Computer-type keyboard for alphanumeric data entry. Requires KH-102 Keyboard Holder and EK-608 or EK-609 USB Interface Kit.

ACCESSORIES

YSOFT MFX CARD READER	
	
Interface	USB 2.0
Dimensions (W x D x H)	Approx. 3.4" x 2.0" x 0.8"
Weight	Approx. 0.16 lb.
Max. Power Consumption	500 mA
System Conditions	Ambient temperature: 41° to 95° (F) (during operation) Humidity: 20% to 85% (No dew condensation)
NOTE: WT-506 Working Table or MK-735 Mount Kit (internal mount) required.	

HID FINGER PRINT READER 5300	
Dimensions (W x D x H)	Approx. 3.4" x 2.1" x 1.2"
Weight	Approx. 0.54 lb.
Power Supply	Supplied from USB Port
System Conditions	Ambient Temperature: 50° to 131° F (operating mode) Humidity: 0% to 90%
NOTE: WT-506 Working Table required.	

AU-204H MAGNETIC STRIPE CARD READER	
	
Dimensions (W x D x H)	1.3" x 1.2" x 3.9"
Weight	4.5 oz.
Power Supply	Supplied from USB Port
System Conditions (operating mode)	Ambient Temperature: 40° to 158° F Humidity: 10% to 90%
Transmit Frequency	3-60 i.p.s.
Certifications	ISO 7810 and ISO 7811/AAMVA
Card Type Compatibility	All magnetic stripe cards
NOTE: WT-506 Working Table required for AU-204H Magnetic Stripe Card Reader.	



ACCESSORIES

AU-211P CAC/PIV SOLUTION WITH CERTIFICATE



Dimensions (W x D x H)	2.8" x 2.8" x 0.4"
Weight	0.13 lbs.
Power Supply	Supplied from USB Port
System Conditions	0° to 122° F (operating mode)
Interface	Full Speed USB (12 Mbps)
Connector Shape	USB A Type Connector
Compatible Card	PKI-C-Card (PIV, CAC)
NOTE: WT-506 Working Table required. Please contact your local Government Account Manager for additional information.	

AU-205H GEN2 IC CARD READER



Dimensions (W x D x H)	2.79" x 3.66" x 0.63"
Weight	0.25 lb.
Power Supply	Supplied from USB Port
System Conditions	Ambient Temperature: 31° to 150° F (operating mode) Humidity: 5% to 95%
Card/Protocols	HID PROX, HID Indala® Prox, EM Prox Low Frequency (125 kHz)
Card/Protocols High Frequency (13.5 MHz)	CCID: MIFARE Classic™ 1K/4K, Ultra Light, Ultra Light C, Plus, MIFARE DESFire™ 0.6, MIFARE DESFire™ EV1, IC Card, iClass SE/SR®, MIFARE SE™, DESFire EV1 SE, T=CL, ISO 14443 A with up to 848 kbps transmission rate (depending on card*), ISO 15693 with up to 26 kbps transmission rate (depending on card)
NOTE: WT-506 or WT-519 Working Table or MK-735 Mount Kit (internal mount) required. *424 kbps default rate, 848 kbps configurable through web interface.	

ACCESSORIES

WT-506 WORKING TABLE



Type	External Table
Function	Holds HID 5300 Finger Print Reader, YSoft Card Reader, AU-204H Magnetic Stripe Card Reader, AU-205H IC Card Reader or AU-211P CAC/PIV Solution; Can be used as a place holder for originals and/or output.
Dimensions (W x D x H)	18.3" x 16.3" x 1.5"

EK-608 USB HOST/LOCAL INTERFACE



Type	USB Interface and USB Cable
Function	Required to connect i-Option LK-104v3 Voice Guidance License Kit. Recommended for connection of External Keyboard. EK-609 may be substituted if Bluetooth connectivity is also desired.

EK-609 USB HOST/LOCAL INTERFACE WITH BLUETOOTH



Type	USB Interface and USB Cable
Function	Required to connect i-Option LK-104v3 Voice Guidance License Kit. Recommended for connection of External Keyboard. EK-608 may be substituted if Bluetooth connectivity is not needed.

MK-735 MOUNT KIT



Type	Internal Component
Function	Required if you wish to install the AU-205H internally in the device.

FS-P04 OFF-LINE STAPLER

Type	Stapling (off-line)
Staple capacity	20 sheets (90 gsm)
Power supply	From device
Staples	SK-501
Dimensions (WxHxD)	4.3" x 4.6" x 2.9"
Weight	Approx. 2 lb
Function	Provides finishing capabilities. Can be installed on working table WT-P03 or separately.

ACCESSORIES

UK-221 WLAN ADAPTER



Type	Internal Component
Function	Provides wireless connection for printing, scanning and authentication. Can be configured to serve as access point. Requires EK-608 or EK-609 USB Interface Kit.

IC-420 FIERY IMAGE CONTROLLER



Type	Embedded
CPU	AMD GX-424CC, 2.4 GHz
Memory	4 GB
HDD	500 GB SATA
Page Description Language	Adobe PostScript, Levels 1, 2, 3
Supported File Formats	Adobe PDF; PDF/X-1a, 3, and 4; Encapsulated PostScript, Microsoft Office document formats: doc, docx, xls,xlsx, ppt, pptx, pub* *via optional Hot Folders
Security	Secure erase; Network protection: 802.1x support, IP filtering, port blocking, SSD support, certificate management, self-signed certification; LDAP support; secure printing
Connectivity	TCP/IP, AppleTalk, Bonjour support, SNMP, Port 9100, IPP, FTP, SMB, WSD, point and print, print via Email (PS/PDF), IPv6 support
Software	Standard: Fiery Command Workstation, Fiery WebTools, Booklet Maker, Fiery Hot Folders, Fiery VUE, Direct Mobile Printing, Fiery Go (Android and iOS) Optional: Fiery Productivity Package, Fiery Impose, Fiery Compose, Fiery Impose-Compose Suite, Fiery JobFlow™, Fiery Hot Folders/Virtual Printers, Fiery Color Profiler Suite
Color/Imaging Technology	Fiery ColorWise, Fiery Calibrator, Fiery Spot-On, Pantone approved libraries, Image Smoothing, Fiery Image Enhance Visual Editor (optional), Auto Trapping (optional), support for ES-2000 spectrophotometer calibration

UK-115 FIERY CONTROLLER MOUNT KIT (NOT REQUIRED FOR BIZHUB C651i OR C551i)

Type	Interface Kit
Function	Required (in addition to the VI-516) to install the IC-420 in a bizhub C451i, C360i, C300i, or C250i.

VI-516 INTERFACE KIT



Type	Interface Kit
Function	Required interface kit to connect IC-420 Fiery Image Controller to MFP.

ES-3000 SPECTROPHOTOMETER

Type	Color Measurement Instrument
Function	Used with Fiery Color Profiler Suite for color calibration.

ACCESSORIES

LK-104 V3 i-OPTION LICENSE KIT

Type	License Key
Function	Voice Guidance

LK-106 i-OPTION LICENSE KIT

Type	License Key
Function	Supports Bar Code Font Printing

LK-107 i-OPTION LICENSE KIT

Type	License Key
Function	Supports Unicode Font Printing

LK-108 i-OPTION LICENSE KIT

Type	License Key
Function	Supports OCR Font Printing

LK-110 V2 i-OPTION LICENSE KIT

Type	License Key
Function	OOXML file conversion and Searchable PDF

LK-111 i-OPTION LICENSE KIT

Type	License Key
Function	Provides ThinPrint client support

LK-116 i-OPTION LICENSE KIT

Type	License Key
Function	Provides BitDefender® antivirus real time scanning of incoming and outgoing data.

ACCESSORIES

UK-221 WIRELESS LAN UPGRADE ADAPTER



Type	WLAN Adapter
Function	Provides wireless secure connection for printing, scanning and authentication.

SC-509 SECURITY KIT (Copy Guard/Password Copy Protection)

Type	Embedded Type
Function	Prevents printing of Copy Protected documents Please note that two SC-509 Copy Guard Kits are required to apply the Copy Guard/password protection to each size of the originals when both sides are scanned in one pass.





MIXED ORIGINAL SUPPORT

Document size ²	MAXIMUM DOCUMENT WIDTH ¹					
	11" x 17" landscape	8.5" x 11" portrait	8.5" x 14" landscape	8.5" x 11" landscape	5.5" x 8.5" portrait	5.5" x 8.5" landscape
11" x 17" (L)	•	•	x	x	x	x
8.5" x 11" (P)	•	•	x	x	x	x
8.5" x 14" (L)	•	•	•	•	•	x
8.5" x 11" (L)	•	•	•	•	•	x
5.5" x 8.5" (P)	x	x	•	•	•	x
5.5" x 8.5" (L)	x	x	x	x	x	•

¹ Indicates the width of the widest document size of the mixed originals

² Indicates the document sizes that can be mixed together based on the maximum document width.

• Possible x Not Possible

STANDARD PAPER TRAY SUPPORT

MAIN UNIT - bizhub 651i/551i/451i (PAPER TRAY 1 AND 2)

Component	Capacity	Size	Weight
Tray 1	500 sheets	11" x 17"	14 lb. bond to 68 lb. bond
Tray 2	500 sheets	12" x 18"	14 lb. bond to 68 lb. bond
Bypass	150 sheets	12" x 18"	16 lb. bond to 79.75 lb. bond

PRINT CONTROLLER (STANDARD)

Type	Internal Type		
CPU	1.6 GHz Quad Core Processor (shared with copier)		
Memory	8 GB (shared with copier) 250 GB Solid State Drive (shared with copier)		
Print Speed	Color/BW	C651i 65 ppm Letter/Portrait	C551i 55 ppm Letter/Portrait
			C451i 45 ppm Letter/Portrait
Print Resolution	600 x 600 dpi (1800 equivalent x 600 dpi), 1200 x 1200 dpi		
PDL	PCL 5e/c emulation, PCL6 (XL version 3.0), PS 3 (Version 3016) Emulation, XPS		
Protocol	TCP/IP (IPv4/IPv6), BOOTP, ARP, ICMP, DHCP, DHCPv6, AutoIP, SLP, SNMP, FTP, LPR/ LPD, RAW Socket, SMB over TCIP/IP, IPP, HTTP, POP, SMTP, LDAP, NTP, SSL, IPX, AppleTalk, Bonjour, NetBEUI, WebDAV, DPWS, S/MIME, IPsec, DNS, Dynamic DNS, LLMNR, LLTD, SSDP, SOAP		
Font	PCL Resident Fonts: 80 Roman fonts PS3 Emulation Resident Fonts: 137 Roman Type 1 fonts		
Interface	Standard Ethernet (10Base-T/100Base-TX/1000Base T); Hi-Speed USB 2.0, USB 1.1, USB Host		

NETWORK FUNCTIONS

Sending the Scanned Data in an Email Message	Scanned data can be sent to a specified Email address. The destination is specified from the touch panel of this machine and the scanned data is sent as an Email attachment.
Sending Scanned Data as Files (FTP)	The FTP server address, login password, and other information are entered from the touch panel of this machine. The data files uploaded to the FTP server can be downloaded from a computer on the network.
Sending Scanned Data to a Computer on the Network (SMB)	Scanned data can be sent to a shared folder on a specified computer. The name of the destination computer, login password, and other information are entered from the touch panel of this machine.
Saving Scanned Data in Boxes	Scanned data is uploaded to a specified web server. The host name, file path, user name, and password are entered on the touch panel of the machine. The data files uploaded to the server can be downloaded from a computer on the network.
Using the Machine as a Scanner	This machine can be used as a scanner. The scanner can be controlled from a PC connected to the network, and the scanned image can be loaded into an application on the PC to be processed.
Web Service (Standard)	This machine can be used to access the Internet.

PRINT DRIVERS

PCL 6 Drivers	Konica Minolta PCL Driver	Windows 10 Printer driver Windows 10 / 11 Server 2016 / Server 2019 / Server 2022 x64 Edition Printer driver
PostScript 3 Emulation	Konica Minolta PostScript 3 Driver	Windows 10 Printer driver Windows 10 / 11 Server2016 / Server2019 / Server 2022 x64 Edition Printer driver macOS 10.14 / 10.15 / 11 / 12 / 13 PPD+PDE Printer driver PPD file: for Red Hat Enterprise Linux Printer driver (CUPS v1.1.22)
XPS Driver Emulation	Konica Minolta XPS Driver	Windows 10 Printer Driver Windows 10 / 11 Server2016/ Server2019 / Server 2022 x64 Edition Printer Driver
Fax Driver	Konica Minolta	Windows 10 PC FAX Driver Windows 10 / 11 Server 2016 / Server 2019 / Server 2022 x64 Edition PC FAX Driver

SCANNING FUNCTION

Type	Full-Color Scanner
Scanning Size	11" x 17" to 5.5" x 8.5"
Scanning Resolution	Push Scanning: 600/400/300/200 dpi Pull Scanning: 600/400/300/200/100 dpi
Scanning Speed	Duplex: 280 opm (200 dpi), 240 opm (300 dpi), 140 opm (600 dpi) Simplex: 160 opm (200 dpi), 120 opm (300 dpi), 80 opm (600 dpi)
Main Function	Scan-to-Email, Scan-to-User Box (HDD), Scan-to-FTP, Scan-to-USB, Scan-to-SMB (Desktop Folder), Scan-to-Me, Scan-to-Home, Scan-to-Scan Server, Network Twain (via Ethernet TCP/IP), Scan-to-WebDAV, WS-Scan
Interface	10Base-T/100Base-TX/1000Base-T
Protocol	TCP/IP (FTP, SMB, SMTP)
Supported OS	Windows 10, Windows 10/11 x64 Edition
Output Format	Single TIFF, Multi TIFF, JPEG, PDF, Compact PDF, XPS, Compact XPS TIFF (MH, MMR), PDF (MH, MMR, JPEG), JPEG, Outline PDF, PPTX, Searchable PDF, PDF/A, Linearized PDF
Driver	Real Time TWAIN Driver, HDD TWAIN Driver
Address Setting	LDAP, Import/Export address from PageScope Web Connection
Authentication	SMTP Authentication, Network User Authentication (Active Directory, Novell, NDS, NTLM ver. 1, NTLM ver. 2, LDAP)
† Text and image scanning speeds vary depending on the type of document.	

SOFTWARE TOOLS

Network & Device Management	Data Administrator Driver Packaging Utility Log Management Utility Net Care Device Manager (Standard)
User Tools	Direct Print Box Operator Print Status Notifier Copy Protection Utility Print Utility for Unix Web Connection
Management Tools	bizhub vCare

SECURITY

Because information assets are critical, a company needs to effectively protect against the many security risks it faces.	1) Prevent Leaks of proprietary, confidential or personal information 2) Prevent unauthorized use of equipment 3) Effective data encryption 4) Protect data from being altered, duplicated or deleted 5) Prevent unauthorized access to data via the Internet 6) Protect against cyber attacks 7) Manage log history
Protective Functions	• Job Erase — Deletes Graphic Data (after each job) • Lock Job (when printing confidential documents) • Protect data by requiring department name and 8-digit password • Account Track • Prevent Unauthorized Use • Operation Log with 2,000-event memory • SSD Encryption • PDF Scan Encryption • Protective Functions • Copy Protection • Network Authentication • Single Sign-on Authentication • SMTP Authentication for Email • SSL/TSL Compatibility for PS Web Connection, PS Data Administrator and LDAP Server • Scan Data Encryption (TCP/socket SSL Compatibility) • LDAP Authentication • Box Operator Data Encryption • Verification of Box Data Receipt • IP Address Filtering • IP v6 • Encrypted Network Password Printing • Scan-to-USB Memory with User Authentication • Print-from-USB Memory with User Authentication • S/MIME/Encryption • FIPS 140-2 Compliance • IEEE 2600.1 Security Ready • ISO 15408 EAL (in evaluation)
Optional Protective Functions	• SC-509 Security Kit (Copy Guard/Password Copy Protection) • LK-116 BitDefender Antivirus • HID 5300 Finger Print Reader (Requires Advanced Authethentication Manager) • AU-204H Magnetic Stripe Card Reader • AU-205H Gen2 IC Card Reader • AU-211P CAC/PIV Solution with Certificate • YSoft Konica Minolta MFX Reader Reader



PAPER CONSIDERATIONS

PAPER SIZE CONVERSION CHART

Paper	Letter	Letter R	Legal	Tabloid	Statement	Statement R
Measurement	8.5" x 11"	11" x 8.5"	8.5" x 14"	11" x 17"	5.5" x 8.5"	8.5" x 5.5"

PAPER WEIGHT CONVERSION CHART

								CALIPER	
gsm	Bond	Offset	Cover	Tag	Index	Point	Bristol	inches	mm
60.20	16	40	22	37	33	3.2	27.4	0.0032	0.081
67.72	18	45	24	41	37	3.6	30.9	0.0036	0.092
75.20	20	50	28	46	42	3.8	34.3	0.0038	0.097
90.30	24	60	33	56	50	4.8	41.2	0.0048	0.120
105.35	28	70	39	64	58	5.8	48.1	0.0058	0.147
109.11	29	73	40	62	60	6.0	49.8	0.0060	0.152
116.63	31	81	45	73	66	6.1	53.2	0.0061	0.155
131.68	35	90	48	80	74	6.2	60.1	0.0062	0.157
135.45	36	90	50	82	75	6.8	61.8	0.0068	0.173
146.73	39	100	54	90	81	7.2	67.0	0.0072	0.183
150.50	40	100	56	93	83	7.3	68.7	0.0073	0.185
161.78	43	110	60	100	90	7.4	73.8	0.0074	0.188
165.55	44	110	61	02	92	7.6	75.5	0.0076	0.193
176.83	47	120	65	108	97	8.0	80.7	0.0078	0.198
199.41	53	135	74	122	110	9.0	91.0	0.0085	0.216
203.17	54	137	75	125	113	9.0	92.7	0.0090	0.229
218.22	58	146	80	134	120	9.5	99.6	0.0092	0.234
244.56	65	165	90	150	135	10.0	111.6	0.0095	0.241
252.08	67	170	93	156	140	10.5	115.1	0.0100	0.250
270.90	72	183	100	166	150	11.0	123.7	0.0110	0.289
285.95	76	192	105	175	158	13.0	130.5	0.0130	0.330
308.52	82	208	114	189	170	14.0	140.8	0.0140	0.356
312.00	87	220	120	200	180	15.0	142.4	0.0150	0.380
385.06	105	267	146	244	220	18.0	175.8	0.0175	0.445

PAPER TYPE SPECIFICATIONS

Thin Paper	Paper weighing between 14 lb. to 15.5 lb. bond. It can be fed via any paper tray, except the bypass tray.
Normal (Plain Paper)	Normal paper is used for copying in general and is called "PPC paper." Specify [Normal] for the tray to which the normal paper or the recycled paper is loaded for copying.
Plain Paper +	Plain Paper + is paper weighing between 24.25 lb. and 28 lb. Thick Paper 1 should be changed to 28.25 lb. to 32 lb.
Recycled Paper	Recycled Paper is identified as recycled paper along with a designation as to the percentage of the paper that is actually made from recycled materials. Generally speaking, these devices will support recycled paper weighing between 16 lb. to 24 lb. bond.
Thick Paper 1	Thick Paper 1 is paper weighing between 28.25 lb. to 32 lb. bond. It can be fed via any paper tray.
Thick Paper 1+	Thick Paper 1+ is paper weighing between 32.25 to 41.75 lb. bond. It can be fed via any paper tray.
Thick Paper 2	Thick Paper 2 is paper weighing between 42 to 55.5 lb. bond. It can be fed via any paper tray.
Thick Paper 3	Thick Paper 3 is paper weighing between 55.75 to 68 lb. bond. It can be fed via any paper tray.
Thick Paper 4	Thick Paper 4 is paper weighing between 68.25 to 79.75 lb. bond. It can be fed via the bypass tray.
Special Paper	A thin or other specialty type paper that falls within the paper weight specification and appears on the Recommended Paper Stock List.
OHP	Specify [OHP] to a tray to which transparent films are loaded. It can be fed only via the bypass tray (20 sheets or less). Black and white printing supported only.
Envelopes	Specify (Envelope) for bypass tray.
Postcards	A Postcard is defined as a rectangular piece of thick paper or thin cardboard. This product series supports 4" x 6" size postcards. Postcards are fed only via the Bypass Tray.
Tab Dividers	A stiff sheet with divider tabs. Tab Divider sheets can only be fed (long edge only) via the Bypass Tray.
Banner Paper	An 11.75" x 47.25" paper that is fed via the Bypass Tray to create banners.

PAPER TYPE SPECIFICATIONS CONT

Class.	Weight	Brand of Paper	Size
Plain Paper — Color			
Plain Paper	20 lb. Bond (75 gr)	Domtar Recycled Copy(30% Post Consumer)	8.5" x 11"
Plain Paper	22 lb. Bond(80 gr)	Konica Minolta CF Paper	8.5" X 11"
Plain Paper	22 lb. Bond(80 gr)	Konica Minolta CF Paper	11" X 17"
Plain Paper	22 lb. Bond(80 gr)	Konica Minolta CF Paper	12" X 18"
Plain Paper	24 lb. Bond (89 gr)	SMART Carnival Stellar White	8.5" x 11"
Plain Paper	24 lb. Bond (89 gr)	SMART Carnival White	8.5" x 11"
Plain Paper	24 lb. Bond (90 gr)	SMART Synergy Bond 25% Cotton	8.5" x 11"
Plain Paper	24 lb. Bond (90 gr)	Domtar Microprint Laser	8.5" x 11"
Plain Paper	24 lb. Bond (90 gr)	Mohawk Color Copy 98 Bright White	8.5" x 11"
Thick 1	28 lb. Bond(105 gr)	Konica Minolta CF Paper	8.5" X 11"
Thick 1	28 lb. Bond(105 gr)	Konica Minolta CF Paper	11" X 17"
Thick 1	28 lb. Bond (105 gr)	Konica Minolta CF Paper	12" X 18"
Thick 1	28 lb. Bond (105 gr)	Domtar Microprint Color Copy	8.5" x 11"
Thick 1	32 lb. Bond(120 gr)	Hammermill Color Copy	8.5" X 11"
Thick 1	32 lb. Bond (120 gr)	Hammermill Color Copy Paper – Photo White	8.5" x 11"
Thick 2	60 lb. Cover(163 gr)	Hammermill Color Copy	8.5" X 11"
Thick 3	80 lb. Cover(216 gr)	Hammermill Color Copy	8.5" X 11"
Thick 4	100 lb. Cover(271 gr)	Hammermill Color Copy	8.5" X 11"
Plain Paper — B & W			
Plain Paper	20 lb. Bond (75 gr)	Hammermill Tidal MP	8.5" X 11"
Single-Sided Glossy			
Thick 3	10 pt Cover (219 gr)	SMART Kromekote Laser High Gloss Coated One Side 10 pt Cover	8.5" x 11"
Thick 3	12 pt Cover (247 gr)	SMART Kromekote Laser High Gloss Coated One Side 12 pt Cover	8.5" x 11"
Double-Sided Glossy			
Thick 1	32 lb. Bond (120 gr)	Mohawk Color Copy Gloss Pure White	8.5" x 11"
Thick 1	80 lb. Text (118 gr)	Sappi Opus Gloss	8.5" x 11"
Thick 1	90 lb. Text (133 gr)	SMART Kromekote Laser High Gloss Coated Two Sides*	8.5" x 11"
Thick 3	80 lb. Cover (216 gr)	Mohawk Color Copy Gloss Pure White	8.5" x 11"
Thick 3	80 lb. Cover (216 gr)	Sappi Opus Gloss Cover	8.5" x 11"
* Paper cannot be used in a high humidity environment.			

RECOMMENDED PAPER STOCKS

Class.	Weight	Brand of Paper	Size
Double-Sided Glossy continued			
Thick 3	80 lb. Cover (216 gr)	Domtar Microprint Coated Laser Gloss Cover	8.5" x 11"
Thick 3	10 pt Cover (234 gr)	SMART Kromekote Laser High Gloss Coated Two Sides 10 pt Cover	8.5" x 11"
Thick 3	90 lb. Cover (237 gr)	SMART Kromekote® Plus C2S Cover	8.5" x 11"
Thick 4	100 lb. Cover (270 gr)	Mohawk Color Copy Gloss Pure White 100C	8.5" x 11"
Cover Stock			
Thick 2	60 lb. Cover (163 gr)	Domtar MicroprintColor Copy Cover	8.5" x 11"
Thick 2	65 lb. Cover (176 gr)	Domtar MicroprintColor Copy Cover	8.5" x 11"
Thick 3	80 lb. Cover (216 gr)	Domtar Microprint Coated Laser Matte Cover	8.5" x 11"
Thick 3	80 lb. Cover (216 gr)	Domtar Microprint Color Copy Cover	8.5" x 11"
Thick 3	80 lb. Cover (216 gr)	SMART Carnival White Cover	8.5" x 11"
Thick 3	140 lb. Index (255 gr)	Wausau Exact Index	8.5" x 11"
Thick 3	80 lb. Cover (216 gr)	Mohawk Color Copy 98 Bright White	8.5" x 11"
Thick 4	100 lb. Cover (270 gr)	Mohawk Color Copy 98 Bright White	8.5" x 11"
Labels			
Avery Dennison 5889 Postcard			8.5" x 11"
Avery Dennison 6870 (30 labels per sheet)			8.5" x 11"
Avery Dennison 6873 (8 labels per sheet)			8.5" x 11"
Avery Dennison 6876 (2 labels per sheet)			8.5" x 11"
Avery 6878 4-UP labels for Color Laser			8.5" x 11"
Envelopes			
Envelopes	24 lb	Preservation Wove 5789 #6 3/4	3.85" x 6.5" (98 x 165 mm)
Tab Dividers			
Avery Dennison 20406 (long edge only)			8.5" x 11"
Specialty Paper			
Thick 2	—	TECHNI-Print 9721PO* T-shirt Transfer Paper**	8.5" x 11"
Transparency			
OHP Sheets	—	3M-PP2500	8.5" x 11"
Banner Paper			
Banner Mode/ Thick 1	100 lb. Text (180 gr)	Konica Minolta Banner Paper	11.75" x 47.25"

* Paper cannot be used in a high humidity environment.

** T-Shirt Transfer Paper: The C651i/C551i/C451i Series should not be used solely for T-shirt transfer applications. T-Shirt transfer paper should be used on a limited basis, not to exceed a 250-sheet per run maximum. If a misfeed should occur, clear it immediately (due to the odor) and then run 15-25 sheets of regular plain paper (20 lb) through the device to clean the fusing rollers. T-Shirt Transfer paper cannot be used in high humidity environments.

IM-103 DETECTABLE PAPER TYPES

Paper Type	Paper Weight
Thin paper	13-13/16 lb to 15-11/16 lb (52 g/m ² to 59 g/m ²)
Plain paper	15-15/16 lb to 23-15/16 lb
Recycled paper	(60 g/m ² to 90 g/m ²)
Colored paper	
Plain paper+	24-3/16 lb to 27-15/16 lb (91 g/m ² to 105 g/m ²)
Thick 1	28-3/16 lb to 31-15/16 lb (106 g/m ² to 120 g/m ²)
Thick 1+	32-3/16 lb to 41-3/4 lb (121 g/m ² to 157 g/m ²)
Thick 2	42 lb to 55-5/8 lb (158 g/m ² to 209 g/m ²)
Thick 3	55-7/8 lb to 68-1/8 lb (210 g/m ² to 256 g/m ²)
Transparency	—
Envelope	—
Thick 4	68-3/8 lb to 79-13/16 lb (257 g/m ² to 300 g/m ²)
User Paper 7 (Coated paper)	42 lb to 55-5/8 lb (158 g/m ² to 209 g/m ²)





HOW TO BUILD A SYSTEM FOR THE bizhub C651i/C551i/C451i DIGITAL PRINTER/COPIER/SCANNER/FAX (FROM START TO FINISH)

STEP 1: BASE UNIT

- C651i/C551i/C451i Digital Printer/Copier/Scanner includes PS, PCL & XPS Controller, 8GB Standard Memory, Dual Scan Document Feeder, Duplex Unit, 250GB SSD, Web Browser, USB Interfaces for Scan-to-USB Thumb Drive/Print-from-USB Thumb Drive, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Updates, CMYK Developer Units, Color Drum Units and Black Drum Unit
- IM-103 Intelligent Media Sensor Standard on C651i/C551i/C451i

STEP 2: DOCUMENT HANDLING

- Single Pass Dual Scan Document Feeder (Standard/Pre-installation)
- UK-501 Multi-Feed Detection Kit (Standard)

STEP 3: PAPER SUPPLY/CABINET OPTIONS (SELECT ONE OF THE FOLLOWING)

- ☐ PC-417 Large Capacity Cassette (2,500 sheets-Letter of 5.35" x 8.5")
- ☐ PC-416 Large Capacity Cassette (2,500 sheets - Letter crosswise only)
- ☐ PC-216 2-way Paper Feed Cassette (Two 500- sheet Universal Cassettes)
- ☐ PC-116 Paper Feed Cassette (One 500- sheet Universal Cassette; Includes 1 storage drawer)
- ☐ DK-516 Copy Desk (Storage Drawer Only)

- ☐ LU-207 Large Capacity Unit (Not required)(2,500 sheets accommodating 8.5" x 11", 8.5" x 14", 11" x 17", 12" x 18" or SRA3)
- ☐ LU-302 Large Capacity Unit (Not required) (3,000 sheets/letter only)

STEP 4: OUTPUT OPTIONS (MUST SELECT ONE OF THE FOLLOWING):

- ☐ OT-513 Output Tray (Required if a finisher is not attached)
- ☐ FS-539 Staple Finisher (50 Sheets)
- ☐ RU-513 Relay Unit (Required to install FS-539/SD)
- ☐ PK-524 Punch Kit
- ☐ FS-539SD Staple Finisher (50 Sheets) + Saddle Stitcher Kit
- ☐ RU-513 Relay Unit (Required to install FS-539/SD)
- ☐ PK-524 Punch Kit

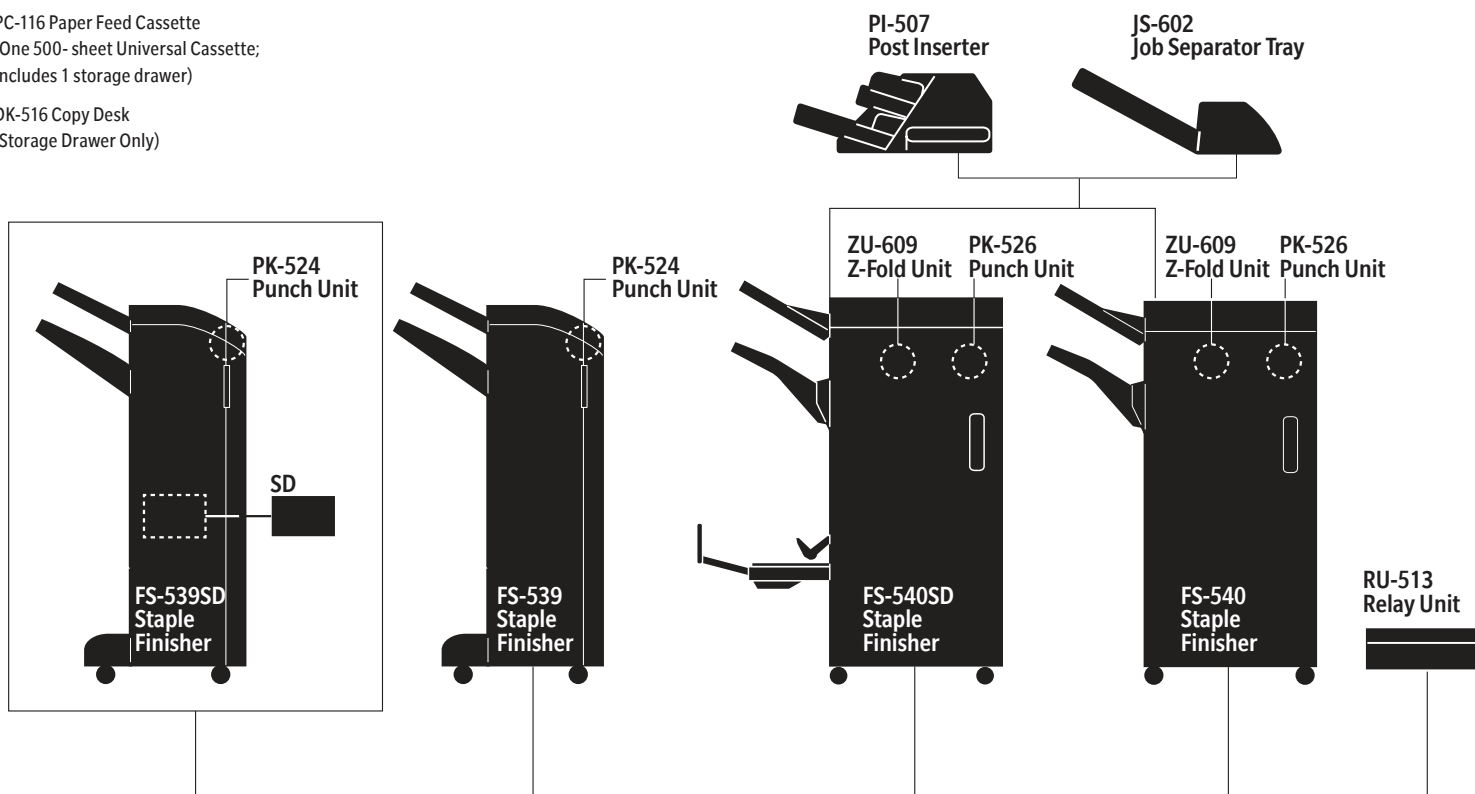
- ☐ FS-533 Inner Finisher (50-sheet stapling) (C551i/C451i only)
- ☐ PK-519 Punch Kit (for FS-533)
- ☐ MK-607 Fan Kit (required to install FS-533 on C551i and C451i)
- ☐ FS-540 Staple Finisher(100 Sheets) (RU-513 Relay Unit Required to install FS-540/SD)
- ☐ JS-602 Job Separator Tray
- ☐ PI-507 Post Inserter
- ☐ PK-526 Punch Kit
- ☐ ZU-609 Z-Fold Unit
- ☐ FS-540SD Staple Finisher (100 Sheets) + Saddle Stitcher Kit
- ☐ RU-513 Relay Unit (Required to install FS-539/SD)
- ☐ JS-602 Job Separator Tray
- ☐ PI-507 Post Inserter
- ☐ PK-526 Punch Kit
- ☐ ZU-609 Z-Fold Unit
- ☐ FS-P04 Off-line Stapler

STEP 5: ANALOG FAX OPTIONS

- ☐ FK-514 Fax Kit (Lines 1 & 2)
- ☐ FK-515 Fax Kit (Lines 3 & 4) (Requires one MK-742 Mount Kit)
- ☐ MK-742 Mount Kit (Required to add FK-515 Fax Kit(s) for Lines 3 & 4)
- ☐ SP-501 Stamp Unit (Installed in Standard Document Feeder)
- ☐ Spare TX Marker Stamp 2

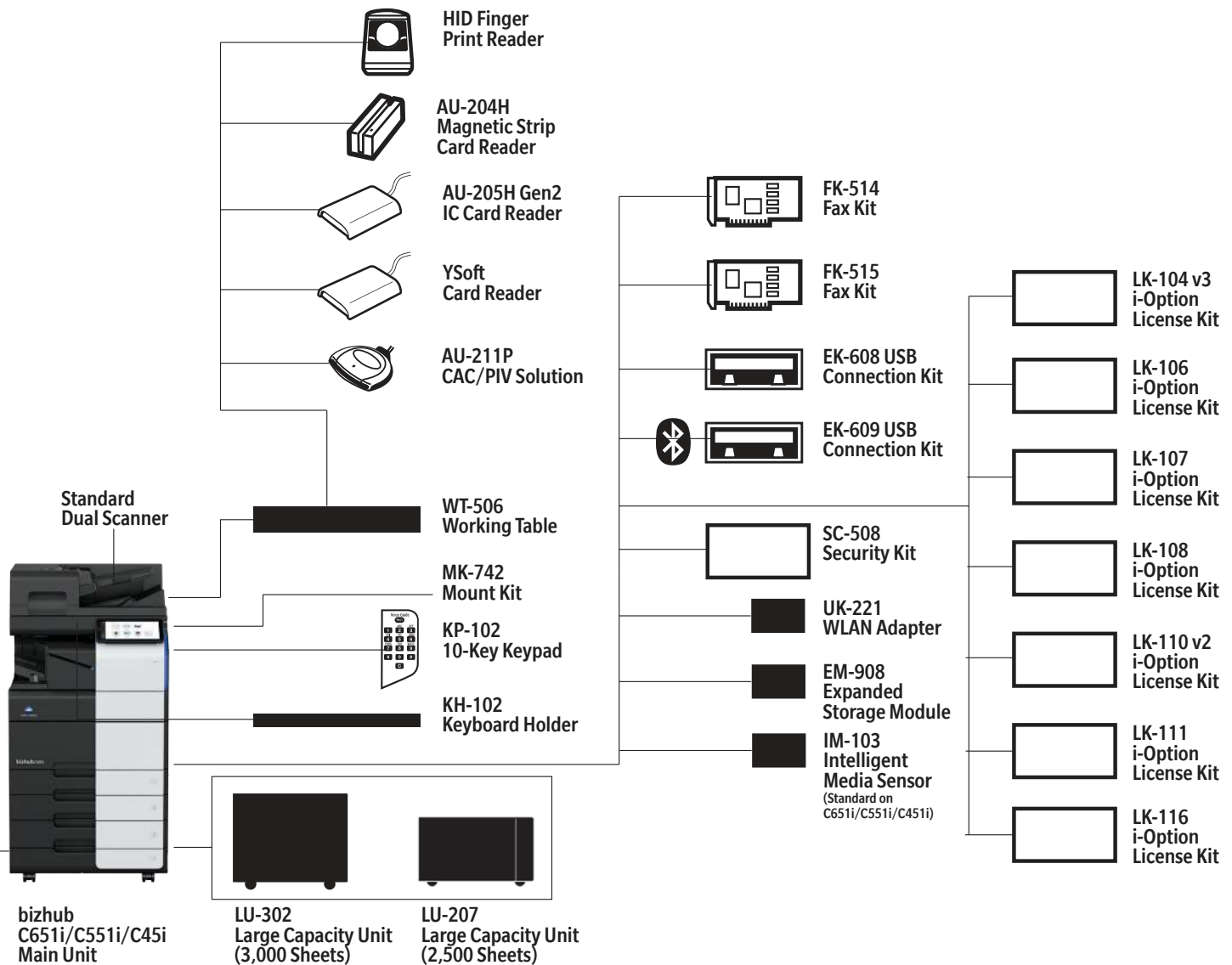
STEP 6: CONTROLLER OPTIONS

- Standard Emperon™ Controller (PCL/PS/XPS)
- ☐ IC-420 Fiery Image Controller
- ☐ VI-516 Interface Kit (Required for IC-420)
- ☐ UK-115 Fiery Controller Mount Kit (Required for C551i and C451i when installing IC-420/VI-510)



STEP 7: ADDITIONAL OPTIONS

- ☐ HID Finger Print Reader 5300 (Requires WT-506 Working Table)
- ☐ YSoft MFX Card Reader (Requires WT-506 Working Table or MK-735 Mount Kit)
- ☐ AU-204H Magnetic Stripe Card Reader (Requires WT-506 Working Table)
- ☐ AU-205H GEN2 IC Card Reader (Requires WT-506 Working Table or MK-735 Mount Kit)
- ☐ AU-211 PCAC/PIV Solution (Requires WT-506 Working Table)
- ☐ EK-608 USB Connection Kit (Adds USB 2.0 for External Keyboard and/or Voice Guidance)
- ☐ EK-609 USB Connection Kit (Adds USB 2.0 for External Keyboard, Bluetooth® connectivity and/or Voice Guidance)
- ☐ External Keyboard (Requires KH-102)
- ☐ KH-102 Keyboard Holder
- ☐ IM-103 Intelligent Media Sensor (Std. on C651i/C551i/C451i)
- ☐ LK-104 v3 i-Option License Kit (Voice Guidance; Requires EK-608 or EK-609)
- ☐ LK-106 i-Option License Kit (Bar Code Font Printing)
- ☐ LK-107 i-Option License Kit (Unicode Font Printing)
- ☐ LK-108 i-Option License Kit (OCR Font Printing)
- ☐ LK-110 v2 i-Option License Kit (OOXML file conversion and searchable PDF)
- ☐ LK-111 i-Option License Kit (ThinPrint Client Support)
- ☐ LK-116 i-Option License Kit (BitDefender® Anti-Virus)
- ☐ MK-735 Mount Kit (for AU-205H)
- ☐ SC-509 Security Kit (Copy Guard/ Password Copy Protection, 2 Kits required per device)
- ☐ UK-221 WLAN Adapter
- ☐ WT-506 Working Table



ACCESSORY OPTIONS FOR bizhub C651i/C551i/C451i DIGITAL PRINTER/COPIER/SCANNER/FAX

ACCESSORIES	ITEM NO.	DESCRIPTION	NOTES
BASE UNIT			
C651i	ADXE011	C651i Color Printer/Copier/Scanner	Includes PS, PCL & XPS Controller, Standard Web Browser, 8 GB Standard Memory, Duplex Unit, Intelligent Media Sensor, 256 GB SSD, USB Interfaces for Scan-to-USB Thumb Drive/Print-from-USB Thumb Drive, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Updates, CMYK Developer Units, Color Drum Units and Black Drum Unit.
C551i	ADXF011	C551i Color Printer/Copier/Scanner	Includes PS, PCL & XPS Controller, Standard Web Browser, 8 GB Standard Memory, Duplex Unit, Intelligent Media Sensor, 256 GB SSD, USB Interfaces for Scan-to-USB Thumb Drive/Print-from-USB Thumb Drive, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Updates, CMYK Developer Units, Color Drum Units and Black Drum Unit.
C451i	ADXG011	C451i Color Printer/Copier/Scanner	Includes PS, PCL & XPS Controller, Standard Web Browser, 8 GB Standard Memory, Duplex Unit, Intelligent Media Sensor, 256 GB SSD, USB Interfaces for Scan-to-USB Thumb Drive/Print-from-USB Thumb Drive, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Updates, CMYK Developer Units, Color Drum Units and Black Drum Unit.
DOCUMENT HANDLING OPTION			
	Standard	Dual Scan Document Feeder	Storage Drawer Only
PAPER SUPPLY/CABINET OPTIONS			
DK-516	135700	Copy Desk	Large Capacity Cassette housing 8.5" x 11", 11" x 17", 12" x 18" or 8.5" x 14" paper
LU-207	A9EFW12	Large Capacity Unit (2,500 sheets)	Large Capacity Cassette housing 8.5" x 11", 11" x 17", 12" x 18" or 8.5" x 14" paper
LU-302	A87VW12	Large Capacity Unit (3,000 sheets)	Large Capacity Cassette housing 8.5" x 11" paper
PC-417	AAV5016	Large Capacity Cassette (2,500 sheets)	2,500 sheets; Letter-size (portrait) or 5.5" x 8.5" paper
PC-416	AAV5013	Large Capacity Cassette (2,500 sheets)	2,500 sheets; Letter-Size (Portrait) Paper only
PC-216	AAV5WY2	2-way Paper Feed Cabinet	Two 500-sheet Universal Paper Cassettes
PC-116	AAV5WY1	Paper Feed Cabinet	One 500-sheet Universal Paper Cassette and Storage Drawer
OUTPUT OPTIONS			
CS-2	EH91539	Convenience Stapler	
FS-533	A2YUWY2	Inner Finisher	50-sheet Inner Staple Finisher required to support PK-519 Punch Kit. Supports banner printing. Requires MK-607 for installation on C551i or C451i. Not compatible with C651i.
FS-539	AAR4WY3	Floor Finisher	50-sheet floor finisher required to support PK-524 Punch Kit. Supports banner printing. RU-513 required. Includes off-line staple function.
FS-539SD	AAR4WYE	Floor Finisher + Saddle Stitcher Unit	50-sheet floor finisher equipped with Saddle Stitcher that provides center-stapled and folded booklets (up to 20-page booklet(s), half-fold and tri-fold (for letter-size paper only); Supports banner paper. Includes off-line staple function
FS-540	AAR5WY1	Staple Finisher (100 sheets)	100 sheet staple finisher; supports JS-602, PK-526, PI-507, and ZU-609. Supports banner printing. Please note JS-602 and PI-507 cannot be installed together. RU-513 required. Includes off-line staple function.
FS-540SD	AAR5WYA	Floor Finisher + Saddle Stitcher Unit	100-sheet floor finisher equipped with Saddle Stitcher that provides center-stapled and folded booklets (up to 20-page booklets) half-fold and tri-fold (for letter-size paper only). Supports banner paper. RU-513 required. Includes off-line staple function.
FS-P04	ACCGWY2	Offline Stapler	
JS-508	A2YVWY2	Job Separator Tray	Separates print, copy and fax jobs; can be installed if finisher is not attached; supports banner printing. Not compatible with C651i
JS-602	A10CWY2	Job Separator Tray	Adds 3 rd tray to FS-540/FS-540SD to enable separating print, copy, and fax output. Cannot be installed with PI-507.
MK-607	ACW5WY1	Fan Kit for FS-533	Required to install FS-533 on C551i or C451i.
OT-513	ACV0WY2	Output Tray	Exit tray; must be installed if no finisher is attached.
PI-507	A8C6WY3	Post Insertor	For cover insert sheets and manual finishing for FS-540/FS540SD. Cannot be installed with JS-602.
PK-519	A3EUW12	2/3-hole Punch Kit for FS-533	2/3-hole Punch Kit for FS-533 (bizhub C551i/C451i only)
PK-524	AC28W11	2/3-hole Punch Kit for FS-539	2/3-hole Punch Kit for FS-539 and FS-539SD.
PK-526	ACF5W11	2/3-hole Punch Kit for FS-540	2/3-hole Punch Kit for FS-540/FS-540SD.
RU-513	A87JWY5	Relay Unit	Required for FS-539, FS-539SD, FS-540 and FS-540SD.
ZU-609	A63GWY2	Z-Fold Unit	Adds Z-fold functionality to FS-540/FS-540SD.

ACCESSORY OPTIONS FOR bizhub C651i/C551i/C451i DIGITAL PRINTER/COPIER/SCANNER/FAX CONT

ACCESSORIES	ITEM NO.	DESCRIPTION	NOTES
ANALOG FAX OPTION			
FK-514	A883012	Fax Kit for Lines 1 & 2	Supports single line fax capabilities; Add second FK-514 Fax Kit for dual line fax capabilities.
FK-515	A884W11	Fax Kit for Lines 3 & 4	Supports third and fourth fax line capabilities; Must have two (2) FK-514 Fax Kits for 1 st and 2 nd Fax Lines; Add one FK-515 Fax Kit(s) for Line 3 and a second FK-515 for line 4. One MK-742 Mount Kit required.
MK-742	A886WY1	FK-515 Fax Mount Kit	Mount Kit required to add FK-515 Fax Kit(s) or Line 3 and Line 4 fax support. Only one MK-742 Mount Kit required.
SP-501	4614506	Stamp Unit	Installed on DSDF
Spare Fax Stamp	4614511	Spare TX Marker Stamp 2	Installed on DSDF
CONTROLLER OPTIONS			
IC-420	ACDEWY2	Fiery Image Controller	Fiery Image Controller.
UK-115	ACDFWY1	Fiery Image Controller Mount Kit	Required to install IC-420 on C551i, C451i, C360i, C300i, or C250i. Hardware only.
VI-516	ACDHWY1	Fiery Controller Interface	Interface Kit required for IC-420 Fiery Image Controller.
ES-3000	45202146	Spectrophotometer	Provides color measurement for calibration of IC-420. Hardware only.
ADDITIONAL OPTIONS			
HID5300	50019001102KM	HID5300 Finger Print Reader	Scans finger vein patterns to enable users to gain access to the device. Requires WT-506 Working Table.
AU-204H	7640013468	Magnetic Stripe Card Reader	Allows authorized access to the MFP using Magnetic Stripe Cards. Requires WT-506 Working Table.
AU-205H	R5427011136466GEN2	IC Card Reader	Allows access to the MFP via HID Proximity Cards. Working table recommended. Supports IC card types.
AU-211P	—	CAC/PIV Solution with Certificate	Requires WT-506 or WT-519 Working Table. Contact your local Government Account Manager for information.
EK-608	A88AWY2	Local USB Interface Kit	Required to connect optional external keyboard, and supports Voice Guidance functions available with optional LK-104 v3.
EK-609	A87DWY2	Local USB Interface Kit	Required to connect optional external keyboard, provides Bluetooth connectivity support for mobile phone link and supports Voice Guidance functions available with optional LK-104 v3.
EM-908	ACDJWY1	Solid State Drive	Provides additional 1 TB storage.
IM-103	AEEXWY1	Paper Type Detection Kit	Sensor detects correct paper type automatically.
LK-104v3	A0PD117	i-Option License Kit	Provides Voice Guidance functionality. Requires EK-608 or EK-609.
LK-106	A0PD119	i-Option License Kit	Provides Bar Code Font printing support.
LK-107	A0PD11F	i-Option License Kit	Provides Unicode Font printing support.
LK-108	A0PD11G	i-Option License Kit	Provides OCR Font printing support.
LK-110 v2	A0PD11U	i-Option License Kit	OOXML file conversion and Searchable PDF
LK-111	A0PD11K	i-Option License Kit	Provides ThinPrint client support.
LK-116	A0PDA11	i-Option License Kit	BitDefender® antivirus provides real time scanning of all incoming and outgoing data.
MK-730	A4MEWY2	Banner Paper Guide	Enables automatic feeding of banner paper. Up to 10 banner sheets supported.
MK-735	A4NMWY1	Mount Kit	Internal Mount Kit for AU-205H. Required if these card readers are not mounted externally using the WT-506.
External Keyboard	G844100LCMUS2	External Keyboard	Computer type keyboard for alphanumeric data entry (alternative to the standard QWERTY keyboard available on the MFP's LCD). Either EK-608 or EK-609 recommended.
KH-102	A4NRWY3	Keyboard Holder	Holds the optional QWERTY keyboard in place on the MFP.
KP-102	AACJWY1	10-Key Pad	Optional 10 Key Pad. Supports Voice Guidance function available with optional LK-104 v3 i-Option License Kit. Affixes to the right-hand side of the control panel.
SC-509	ACDKWY1	Security Kit (Copy Guard/Password Copy Protection)	Detects documents with Copy Protect patterns applied. Gives users the option to prevent copying sensitive documents or allows copying when password is entered. Dual Scan models require two SC-509 Security Kits.
UK-221	ACDMWY2	Wireless LAN Upgrade Kit	Provides wireless secure connection for printing, scanning and Authentication.
WT-506	A0W4WY4	Working Table	Required for AU-205H Gen2 or YSoft Card Reader (if not mounted via MK-735); Biometric Authentication Unit/AAM (Advanced Authentication Manager) requires WT-506 Working Table.
YSOFT	YSQBK0030741E	YSOFT KM MFX READER 1DEV (4000+)	
Key Counter Mount Kit	4623486	Key Counter Mount Kit 1 for Hecon Conventional Counter	

ACCESSORY OPTIONS FOR bizhub C651i/C551i/C451i DIGITAL PRINTER/COPIER/SCANNER/FAX CON'T

Consumable Yields*

*Based on 5% total coverage

CONSUMABLE	ITEM NO.	YIELD
DV-621K Developing Unit – Black	ACV803D	1,000,000
DV-621C Developing Unit – Cyan	ACV80KD	1,000,000
DV-621M Developing Unit – Magenta	ACV80ED	1,000,000
DV-621Y Developing Unit – Yellow	ACV808D	1,000,000
DR-618 Drum – Cyan/Magenta/Yellow	ACV80TD	(C651i) 165,000 (C551i) 160,000 (C451i) 155,000
DR-618K Drum – Black	ACV80RD	240,000
TN-626K Toner – Black	AAV1130	28,000
TN-626C Toner – Cyan	AAV1430	28,000
TN-626M Toner – Magenta	AAV1330	28,000
TN-626Y Toner – Yellow	AAV1230	28,000
Waste Toner Box	AAVA0Y1	44,000
C651i/C551i Fusing Unit	See Service Manual	1,000,000
C451i Fusing Unit	See Service Manual	800,000
Intermediate Image Transfer Kit	See Service Manual	330,000
Staples SK-602 (For FS-539, FS-539SD, FS-533, and Saddle Stitch Section of FS-540SD)	14YK	5,000 x 3 pkg/case
Staples SK-704 (For FS-540, FS-540SD, except Saddle Stitch Section)	ACFRWY1	5,000 x 3 pkg/case



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